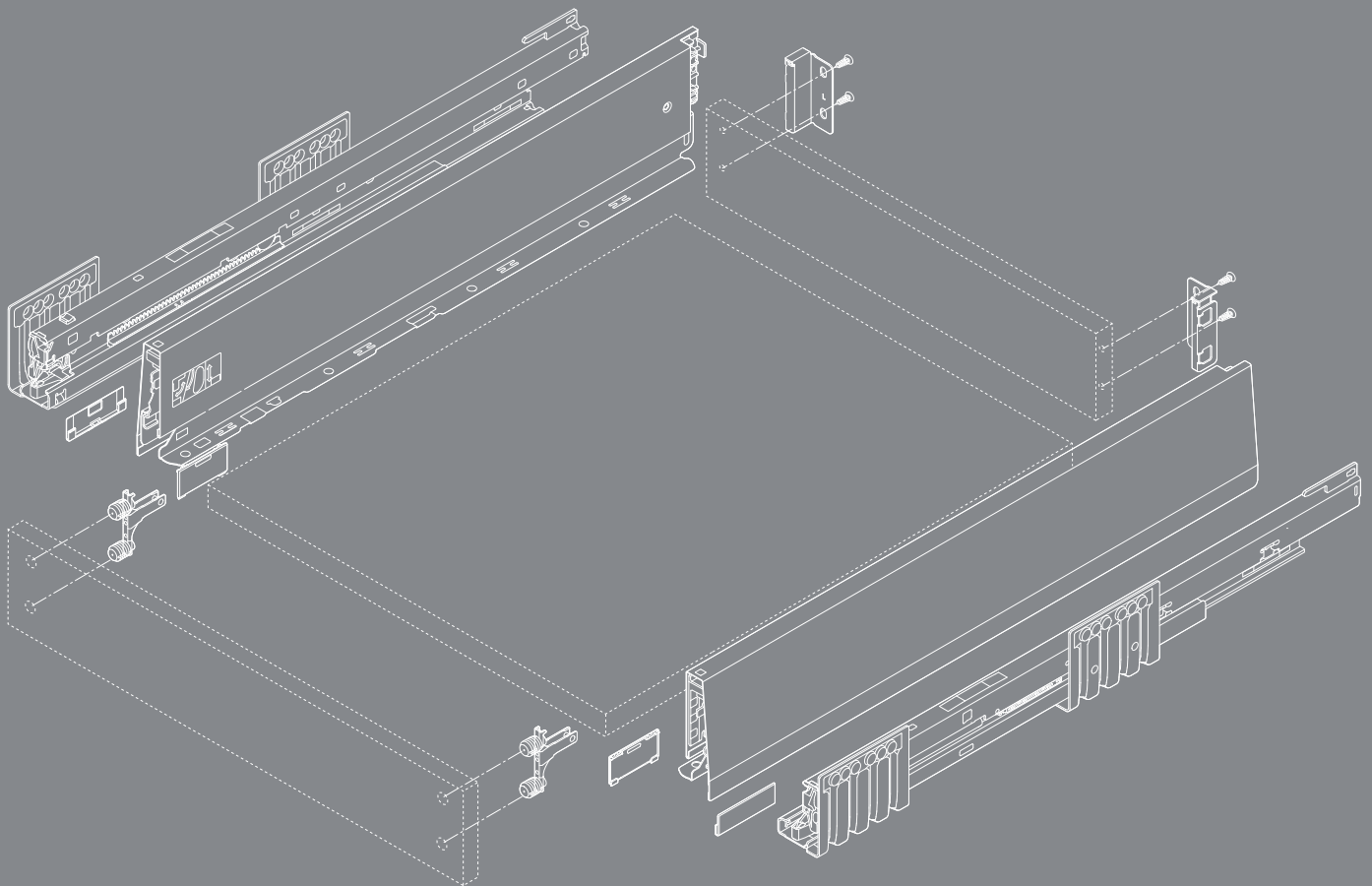


# MERIVOBX

## Ordering and planning information



Let's create –  
The box platform  
for your ideas



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# Blum services

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### Digital services

Digital support for greater efficiency



### Logistics services

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### Assembly devices

Practical tools for precise work



### Communication services

Comprehensive material for targeted marketing



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# Innovation drivers



## Platform

It takes just a few components to create your own extensive range. And you can make furniture manufacturing even more efficient at the same time. Diverse and yet simple.

## Design

MERIVOBX boasts straight lines and a striking look. Create your own diverse and unmistakable range of furniture! Modern minimalism meets distinctive design.

## Functionality

MERIVOBX will inspire your customers for the lifetime of the furniture. The newly developed cabinet profile concept delivers extremely smooth running action and high load bearing capacity – coupled with a feather-light glide and enhanced stability.

## Assembly

A well-thought-out concept. No matter which model you opt for, assembly is always simple and adjustment always the same. It is extremely easy to achieve precise results.

## Our range at a glance



### Facts

- Steel drawer sides in silk white matt, indium grey matt and orion grey matt
- Distinctive drawer side design
- Straight on the inside with flush cover cap
- Synchronised feather-light glide
- Insert the front in the holding position and simply clip on (easy attachment even if pull-out is already in place)
- 3-dimensional front adjustment

## Colour range



## Drawer side heights

### Drawer



Height N  
68.5 mm



Height M  
91 mm



Height K  
129 mm

### Inner drawer



Height M  
91 mm



Height K  
129 mm

### High fronted pull-out



Height E  
192 mm



Height E  
192 mm



Height E  
192 mm



Height E  
192 mm

### Inner pull-out (example using BOXCAP)



Height E  
192 mm



Height E  
192 mm



Height E  
192 mm

### Sink pull-out



Height M  
91 mm



Height E  
192 mm



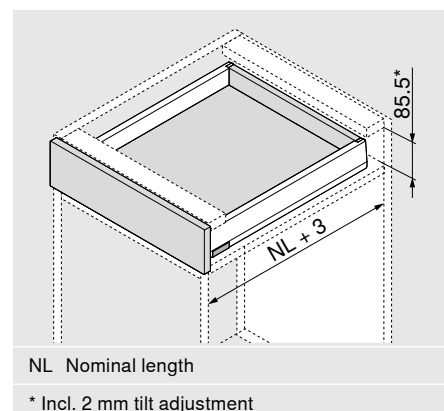
## Product



## Description

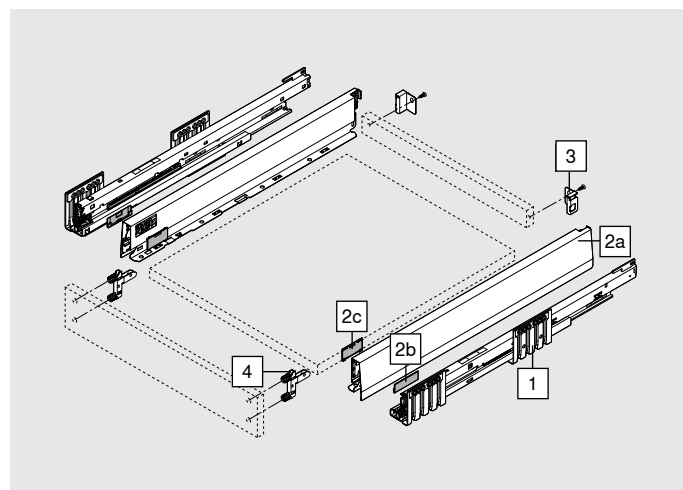
- BLUMOTION cabinet profile for all applications with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE

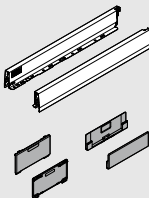

## Space requirement




## Ordering information

1	Cabinet profile left/right	
	Nominal length NL (mm)	BLUMOTION* 40 kg
	400	450.4001B
	450	450.4501B
	500	450.5001B
	550	450.5501B
* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION		





2	Drawer side set						
	Height of drawer side (mm)		N	68.5			
	Nominal length NL (mm)				SW-M	IG-M	OG-M
	400				470N4002S		
	450				470N4502S		
	500				470N5002S		
	550				470N5502S		
Consisting of:							
2a	1 x	Drawer side left/right					
2b	2 x	Branding element, stamped with Blum logo, custom printed from 1000 pcs					
2c	2 x	Cover caps					
3	Chipboard back fixings left/right						
	Height		Material		SW-M	IG-M	OG-M
	N		Steel		ZB4N000S		

## Ordering information


	<b>4 Front fixing bracket</b>		
	<b>Fixing method</b>		
	EXPANDO T	2 x	ZF4.10T2
	INSERTA	2 x	ZF4.10I2
	Screw-on*	2 x	ZF4.1002
* Screws not included in scope of delivery			
EXPANDO T suitable for thin fronts – see page 61			

## Accessories

Chipboard screw			
	Ø (mm)	Length (mm)	
	3.5	15	For connecting the cabinet profile to the cabinet
	3.5	17	For front fixing bracket (screw-on)

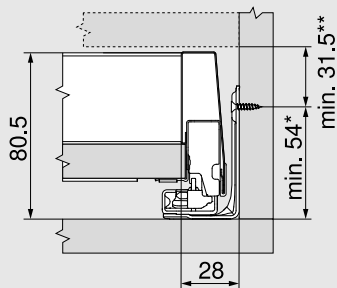
Fixing screw (flat head screw)			
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base

In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side

System screws			
	Ø (mm)	Length (mm)	
	6	14.5	For connecting the cabinet profile to the cabinet

## Planning

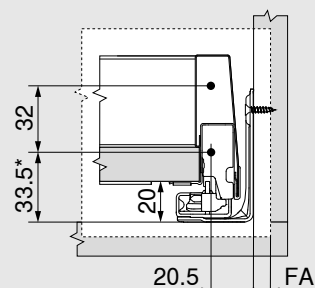
### Space requirements in the cabinet



\* + 1 mm if cabinet profile is installed before cabinet is assembled

\*\* Incl. 2 mm tilt adjustment

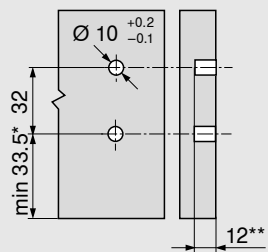
### Front installation dimensions for screw-on assembly



\* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

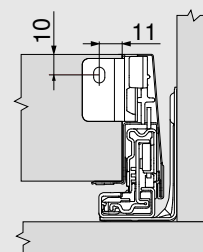
### Front drilling distances for INSERTA/EXPANDO T



\* + 1 mm if cabinet profile is installed before cabinet is assembled

\*\* min. 6 mm for EXPANDO T

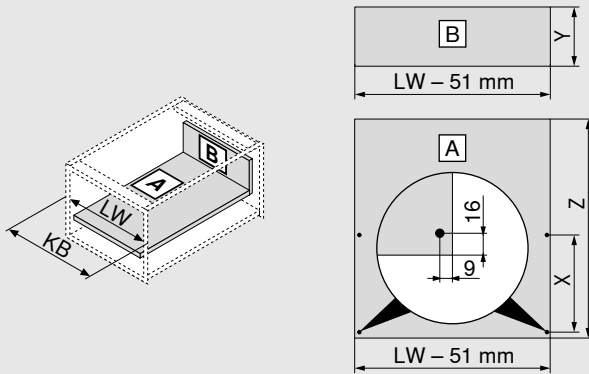
### Back installation dimensions





## Planning

### Cutting dimensions for 16 mm chipboard



Chipboard back		Y (mm)
Height		60.5
Base length		Z (mm)
Chipboard back		NL - 26
Position of drawer base drill hole		
Pre-drilling possible when using a flat head screw	NL (mm)	X (mm)
	> 400	256
KB Cabinet width		
LW Internal cabinet width		
NL Nominal length		

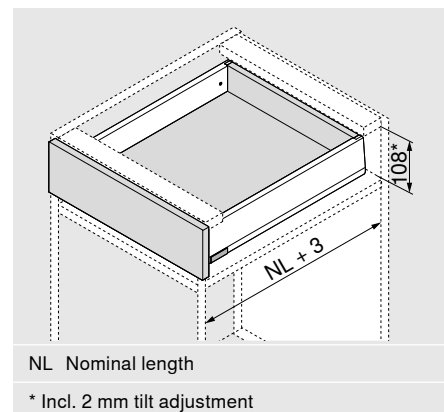
## Product



## Description

- BLUMOTION cabinet profile for all applications with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE

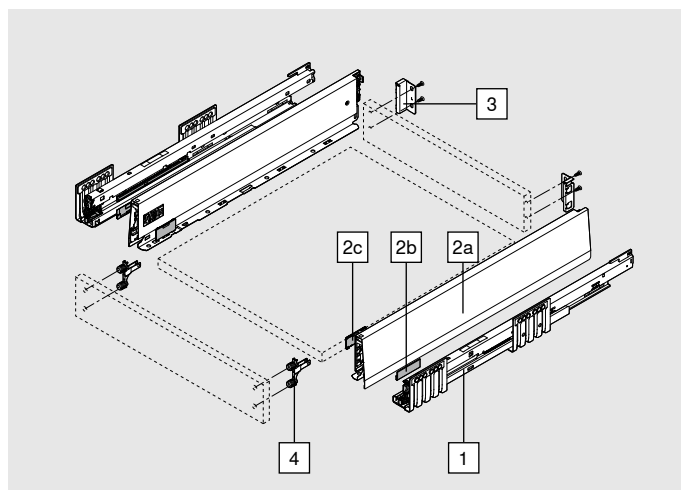
## Space requirement



## Ordering information


1	Cabinet profile left/right		
	Nominal length NL (mm)	BLUMOTION*	
		40 kg	70 kg
	270	450.2701B	
	300	450.3001B	
	350	450.3501B	
	400	450.4001B	
	450	450.4501B	453.4501B
	500	450.5001B	453.5001B
	550	450.5501B	453.5501B
	600	450.6001B	453.6001B

\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION





2		Drawer side set						
		Height of drawer side (mm)		M	91			
		Nominal length NL (mm)				SW-M	IG-M	OG-M
		270				470M2702S		
		300				470M3002S		
		350				470M3502S		
		400				470M4002S		
		450				470M4502S		
		500				470M5002S		
		550				470M5502S		
		600				470M6002S		
Consisting of:								
2a	1 x	Drawer side left/right						
2b	2 x	Branding element, stamped with Blum logo, custom printed from 1000 pcs						
2c	2 x	Cover caps						
3		Chipboard back fixings left/right						
		Height		Material		SW-M	IG-M	OG-M
		M		Steel		ZB4M000S		

## Ordering information


	<b>4 Front fixing bracket</b>		
	<b>Fixing method</b>		
	EXPANDO T	2 x	ZF4.10T2
	INSERTA	2 x	ZF4.10I2
	Screw-on*	2 x	ZF4.1002
* Screws not included in scope of delivery			
EXPANDO T suitable for thin fronts – see page 61			

## Accessories

Chipboard screw			
	Ø (mm)	Length (mm)	
	3.5	15	For connecting the cabinet profile to the cabinet
	3.5	17	For front fixing bracket (screw-on)

Fixing screw (flat head screw)			
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base

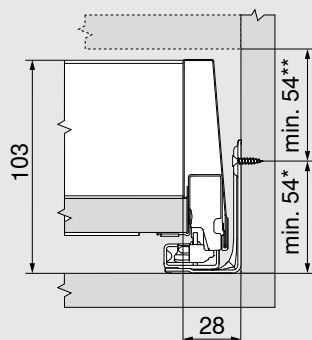
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side

System screws			
	Ø (mm)	Length (mm)	
	6	14.5	For connecting the cabinet profile to the cabinet



## Planning

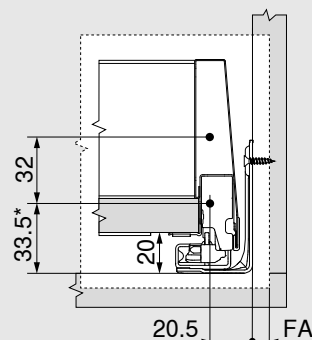
### Space requirements in the cabinet



\* + 1 mm if cabinet profile is installed before cabinet is assembled

\*\* Incl. 2 mm tilt adjustment

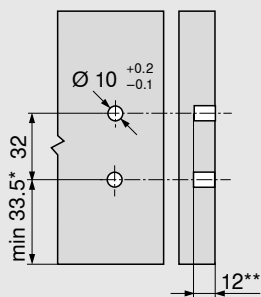
### Front installation dimensions for screw-on assembly



\* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

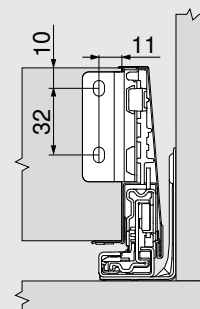
### Front drilling distances for INSERTA/EXPANDO T



\* + 1 mm if cabinet profile is installed before cabinet is assembled

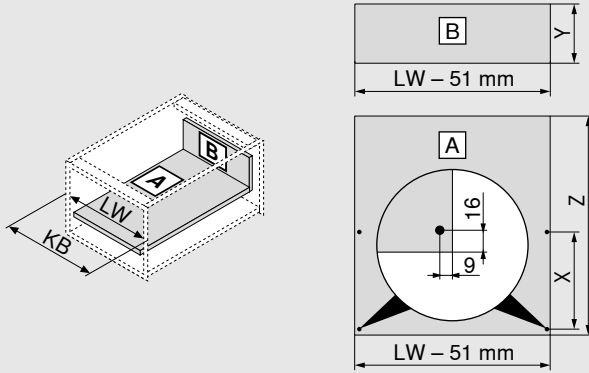
\*\* min. 6 mm for EXPANDO T

### Back installation dimensions



## Planning

### Cutting dimensions for 16 mm chipboard



Chipboard back		Y (mm)
Height		83
Base length		Z (mm)
Chipboard back		NL - 26
Position of drawer base drill hole		
Pre-drilling possible when using a flat head screw	NL (mm)	X (mm)
	270	128
	300	128
	> 350	256
KB Cabinet width		
LW Internal cabinet width		
NL Nominal length		

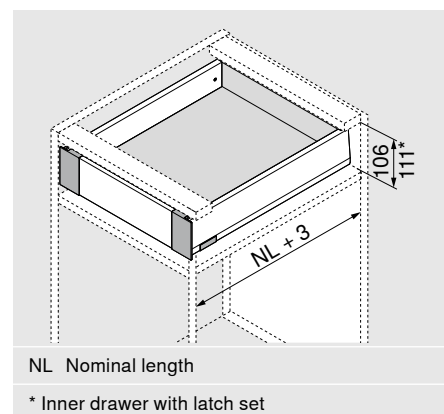
## Product



## Description

- Inner drawer with closed front piece
- Front piece and drawer sides are colour-coordinated
- Back height M
- Identical position of the cabinet profile
- For inner drawers, SERVO-DRIVE for MERIVOBX can only be triggered by pulling the inner drawer

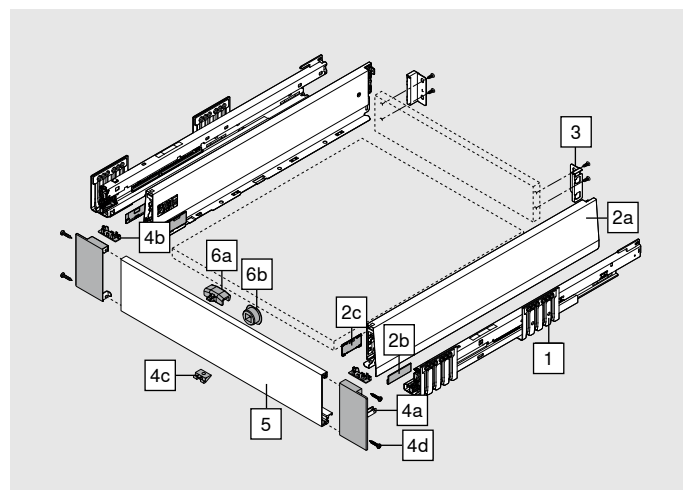
## Space requirement

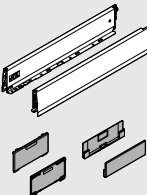



## Ordering information

1	Cabinet profile left/right		
	Nominal length NL (mm)	BLUMOTION*	
		40 kg	70 kg
	270	450.2701B	
	300	450.3001B	
	350	450.3501B	
	400	450.4001B	
	450	450.4501B	453.4501B
	500	450.5001B	453.5001B
	550	450.5501B	453.5501B
	600	450.6001B	453.6001B

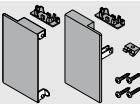
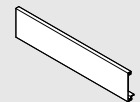
\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION




2		Drawer side set					
	Height of drawer side (mm)		M	91			
	Nominal length NL (mm)				SW-M	IG-M	OG-M
	270				470M2702S		
	300				470M3002S		
	350				470M3502S		
	400				470M4002S		
	450				470M4502S		
	500				470M5002S		
	550				470M5502S		
	600				470M6002S		
Consisting of:							
2a	1 x	Drawer side left/right					
2b	2 x	Branding element, stamped with Blum logo, custom printed from 1000 pcs					
2c	2 x	Cover caps					
3							
	Chipboard back fixings left/right						
	Height		Material		SW-M	IG-M	OG-M
	M		Steel		ZB4M000S		





## Ordering information

4		Front fixing set			
		Material	SW-M	IG-M	OG-M
		Steel	ZI4.0MS1		
Consisting of:					
4a	1 x	Front fixing left/right			
4b	2 x	Internal cover cap			
4c	1 x	Locking piece			
4d	4 x	Screws			
5		Front piece without groove			
		Material	SW-M	IG-M	OG-M
		Aluminium	ZV4.1042M		
		Suitable for cabinet width KB up to 1200 mm			
For cutting to size					
Cutting:		Internal cabinet width LW - 126 mm			


## Accessories

<b>6</b>		<b>Latch set (optional)*</b>		
	<b>Material</b>	SW-M	IG-M	OG-M
	Nylon	Z17.0M07		
Latch must be mounted on the front piece				
* Cannot be used in combination with TIP-ON BLUMOTION				
<b>Consisting of:</b>				
<b>6a</b>	1 x	Latch		
<b>6b</b>	1 x	Latch housing (RAL 7037 dust grey)		

Chipboard screw				
	<b>Ø (mm)</b>	<b>Length (mm)</b>		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700

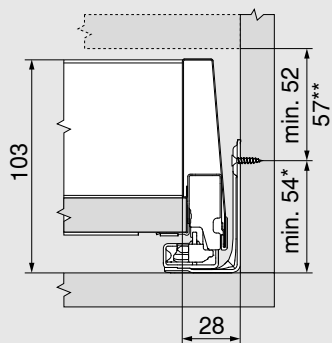
Fixing screw (flat head screw)				
	<b>Ø (mm)</b>	<b>Length (mm)</b>	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	
				61R.1500

In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side

System screws				
	<b>Ø (mm)</b>	<b>Length (mm)</b>		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

## Planning

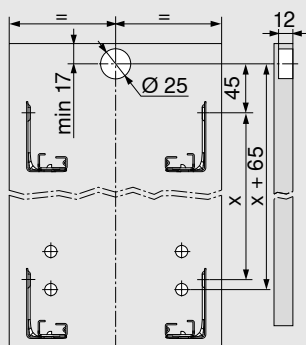
### Space requirements in the cabinet



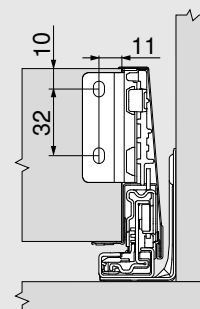
\* + 1 mm if cabinet profile is installed before cabinet is assembled

\*\* Inner drawer with latch set possible from height 57 mm

### Front drilling distances for latch housing

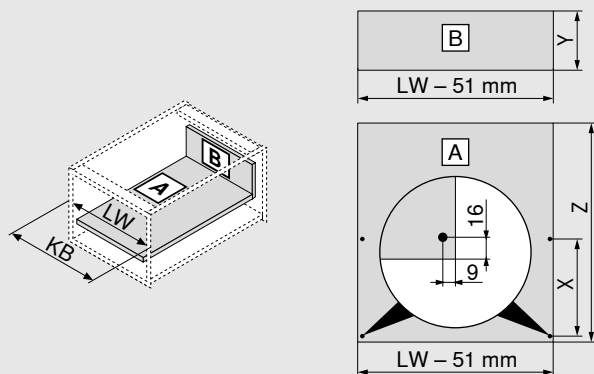


### Back installation dimensions



## Planning

### Cutting dimensions for 16 mm chipboard



Chipboard back		Y (mm)
Height		83
Base length		Z (mm)
Chipboard back		NL - 26
Position of drawer base drill hole		
Pre-drilling possible when using a flat head screw	NL (mm)	X (mm)
	270	128
	300	128
	> 350	256
KB Cabinet width		
LW Internal cabinet width		
NL Nominal length		

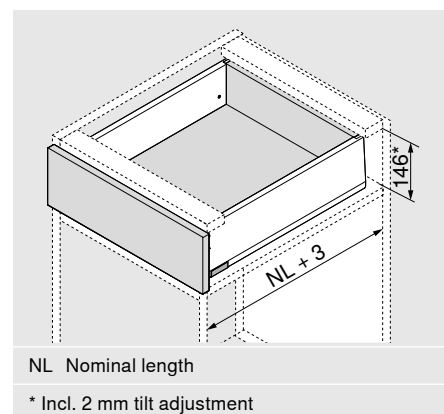
## Product



## Description

- BLUMOTION cabinet profile for all applications with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE

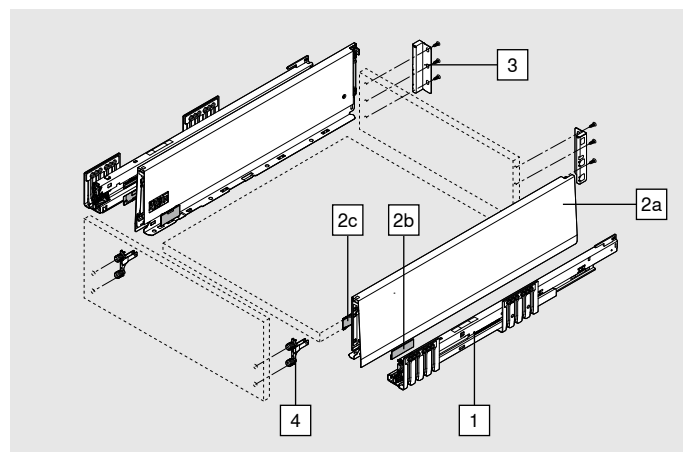
## Space requirement



## Ordering information


1	Cabinet profile left/right		
	Nominal length NL (mm)	BLUMOTION*	
		40 kg	70 kg
	300	450.3001B	
	350	450.3501B	
	400	450.4001B	
	450	450.4501B	453.4501B
	500	450.5001B	453.5001B
	550	450.5501B	453.5501B
	600	450.6001B	453.6001B

\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION





2		Drawer side set						
		Height of drawer side (mm)	K	129				
		Nominal length NL (mm)				SW-M	IG-M	OG-M
		300				470K3002S		
		350				470K3502S		
		400				470K4002S		
		450				470K4502S		
		500				470K5002S		
		550				470K5502S		
		600				470K6002S		
Consisting of:								
2a	1 x	Drawer side left/right						
2b	2 x	Branding element, stamped with Blum logo, custom printed from 1000 pcs						
2c	2 x	Cover caps						
3		Chipboard back fixings left/right						
		Height	Material		SW-M	IG-M	OG-M	
		K	Steel		ZB4K000S			

## Ordering information


	<b>4 Front fixing bracket</b>		
	<b>Fixing method</b>		
	EXPANDO T	2 x	ZF4.10T2
	INSERTA	2 x	ZF4.10I2
	Screw-on*	2 x	ZF4.1002
* Screws not included in scope of delivery			
EXPANDO T suitable for thin fronts – see page 61			

## Accessories

Chipboard screw			
	Ø (mm)	Length (mm)	
	3.5	15	For connecting the cabinet profile to the cabinet
	3.5	17	For front fixing bracket (screw-on)

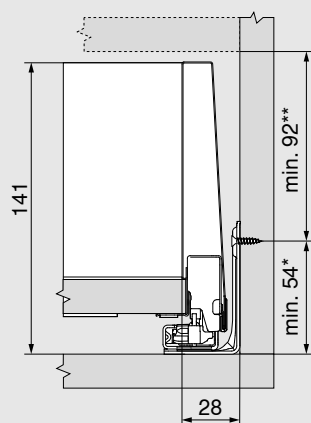
Fixing screw (flat head screw)			
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base

In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side

System screws			
	Ø (mm)	Length (mm)	
	6	14.5	For connecting the cabinet profile to the cabinet

## Planning

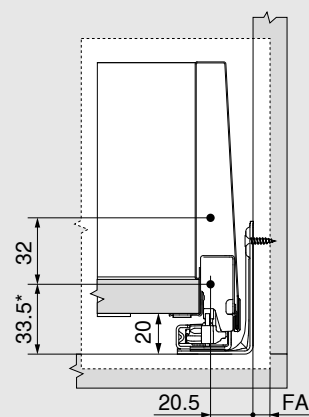
### Space requirements in the cabinet



\* + 1 mm if cabinet profile is installed before cabinet is assembled

\*\* Incl. 2 mm tilt adjustment

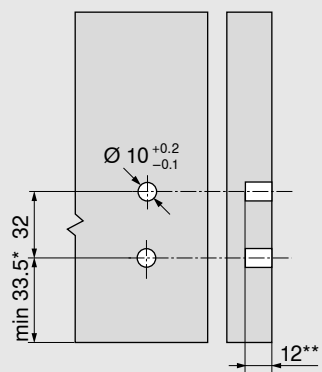
### Front installation dimensions for screw-on assembly



\* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

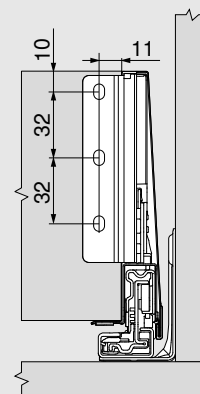
### Front drilling distances for INSERTA/EXPANDO T



\* + 1 mm if cabinet profile is installed before cabinet is assembled

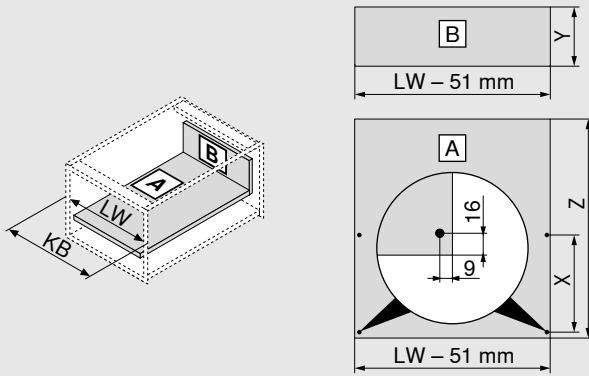
\*\* min. 6 mm for EXPANDO T

### Back installation dimensions



## Planning

### Cutting dimensions for 16 mm chipboard



Chipboard back		Y (mm)
Height		121
Base length		Z (mm)
Chipboard back		NL - 26
Position of drawer base drill hole		
Pre-drilling possible when using a flat head screw	NL (mm)	X (mm)
	300	128
	> 350	256
KB Cabinet width		
LW Internal cabinet width		
NL Nominal length		



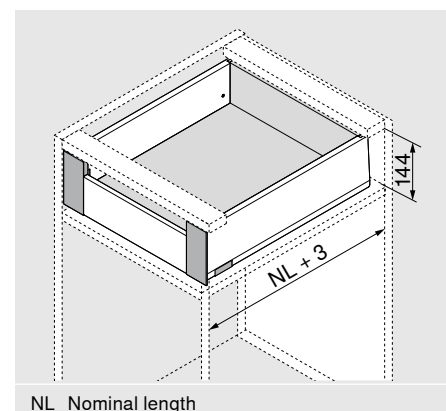
## Product



## Description

- Inner drawer with closed front piece
- Front piece and drawer sides are colour-coordinated
- Back height K
- Identical position of the cabinet profile
- For inner drawers, SERVO-DRIVE for MERIVOBX can only be triggered by pulling the inner drawer

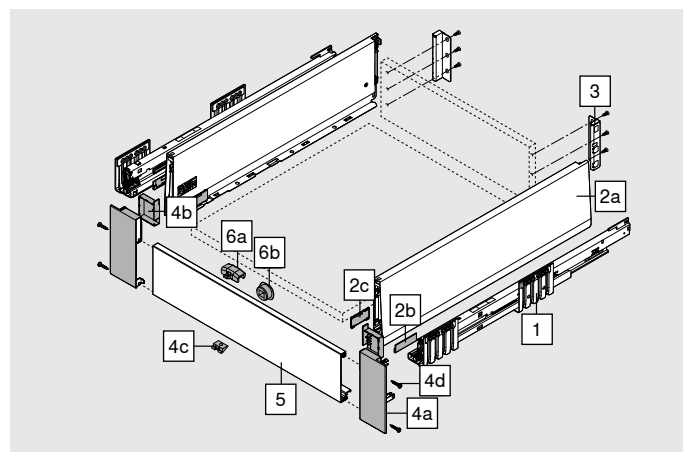
## Space requirement



## Ordering information

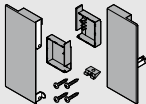
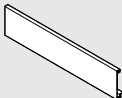
1	Cabinet profile left/right		
	Nominal length NL (mm)	BLUMOTION*	
		40 kg	70 kg
	300	450.3001B	
	350	450.3501B	
	400	450.4001B	
	450	450.4501B	453.4501B
	500	450.5001B	453.5001B
	550	450.5501B	453.5501B
	600	450.6001B	453.6001B

\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION





2		Drawer side set						
		Height of drawer side (mm)	K	129				
		Nominal length NL (mm)				SW-M	IG-M	OG-M
		300				470K3002S		
		350				470K3502S		
		400				470K4002S		
		450				470K4502S		
		500				470K5002S		
		550				470K5502S		
		600				470K6002S		
Consisting of:								
2a	1 x	Drawer side left/right						
2b	2 x	Branding element, stamped with Blum logo, custom printed from 1000 pcs						
2c	2 x	Cover caps						
3		Chipboard back fixings left/right						
		Height	Material	SW-M	IG-M	OG-M		
		K	Steel	ZB4K000S				


## Ordering information

4		Front fixing set			
		Material	SW-M	IG-M	OG-M
		Steel	ZI4.1KS1		
Consisting of:					
4a	1 x	Front fixing left/right			
4b	1 x	Internal cover cap left/right			
4c	1 x	Locking piece			
4d	4 x	Screws			
5		Front piece without groove			
		Material	SW-M	IG-M	OG-M
		Aluminium	ZV4.1042M		
		Suitable for cabinet width KB up to 1200 mm			
For cutting to size					
Cutting:		Internal cabinet width LW - 126 mm			


## Accessories

6		Latch set (optional)*			
	Material		SW-M	IG-M	OG-M
	Nylon		Z17.0M07		
Latch must be mounted on the front piece					
* Cannot be used in combination with TIP-ON BLUMOTION					
Consisting of:					
6a	1 x	Latch			
6b	1 x	Latch housing (RAL 7037 dust grey)			

Chipboard screw				
	<b>Ø (mm)</b>	<b>Length (mm)</b>		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700

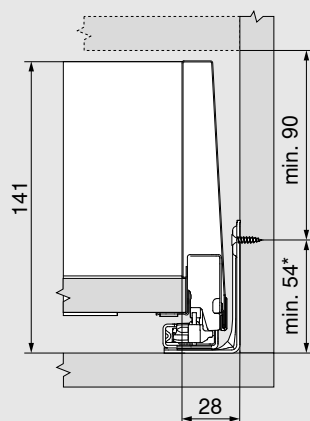
Fixing screw (flat head screw)				
	<b>Ø (mm)</b>	<b>Length (mm)</b>	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	
				61R.1500

In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side

System screws				
	<b>Ø (mm)</b>	<b>Length (mm)</b>		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

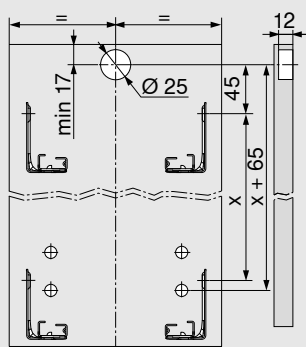
## Planning

### Space requirements in the cabinet

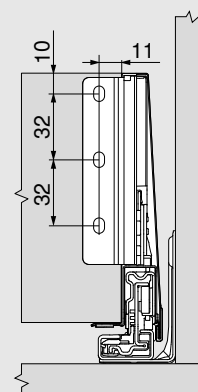


\* + 1 mm if cabinet profile is installed before cabinet is assembled

### Front drilling distances for latch housing

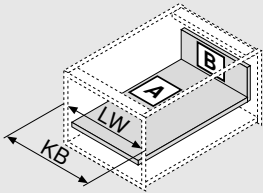


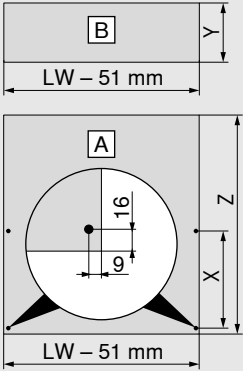
### Back installation dimensions



Planning

Cutting dimensions for 16 mm chipboard





<b>Chipboard back</b>		<b>Y (mm)</b>
Height		121
<b>Base length</b>		<b>Z (mm)</b>
Chipboard back		NL - 26
<b>Position of drawer base drill hole</b>		
Pre-drilling possible when using a flat head screw	<b>NL (mm)</b>	<b>X (mm)</b>
	300	128
	> 350	256
KB Cabinet width		
LW Internal cabinet width		
NL Nominal length		

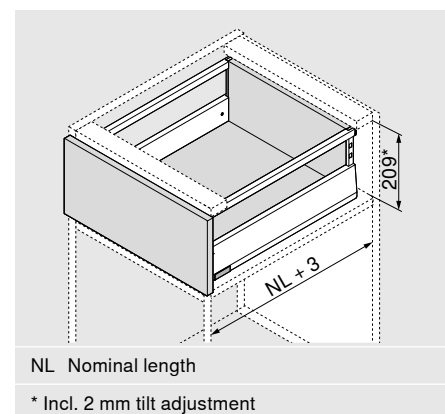
## Product



## Description

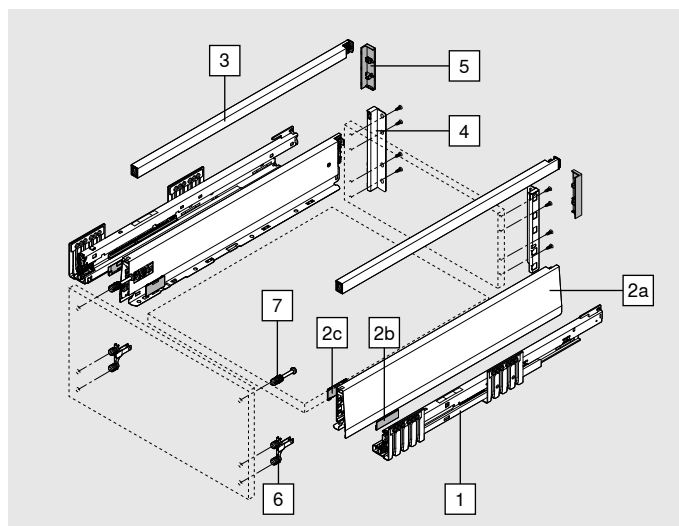
- BLUMOTION cabinet profile for all applications with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE

## Space requirement



## Ordering information

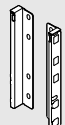
1	Cabinet profile left/right		
	Nominal length NL (mm)	BLUMOTION*	
		40 kg	70 kg
	270	450.2701B	
	300	450.3001B	
	350	450.3501B	
	400	450.4001B	
	450	450.4501B	453.4501B
	500	450.5001B	453.5001B
	550	450.5501B	453.5501B
	600	450.6001B	453.6001B
* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION			

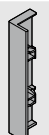


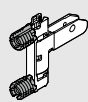
2	Drawer side set			
	Height of drawer side (mm)	M	91	
	Nominal length NL (mm)			
	270			470M2702S
	300			470M3002S
	350			470M3502S
	400			470M4002S
	450			470M4502S
	500			470M5002S
	550			470M5502S
	600			470M6002S
Consisting of:				
2a	1 x	Drawer side left/right		
2b	2 x	Branding element, stamped with Blum logo, custom printed from 1000 pcs		
2c	2 x	Cover caps		

## Ordering information

3	Gallery left/right				
	Nominal length NL (mm)	Material			
		Steel	SW-M	IG-M	OG-M
	270		ZR4.270RS.E		
	300		ZR4.300RS.E		
	350		ZR4.350RS.E		
	400		ZR4.400RS.E		
	450		ZR4.450RS.E		
	500		ZR4.500RS.E		
	550		ZR4.550RS.E		
	600		ZR4.600RS.E		


4	Chipboard back fixings left/right				
	Height	Material	SW-M	IG-M	OG-M
	E	Steel	ZB4E00S		

5	Cabinet back cover cap (optional)				
	Version	Material			
	Symmetrical	Nylon	SW-M	IG-M	OG-M
			2 x	ZB4E00AK	

6	Front fixing bracket				
	Fixing method				
	EXPANDO T		2 x	ZF4.10T2	
	INSERTA		2 x	ZF4.10I2	
	Screw-on*		2 x	ZF4.1002	

\* Screws not included in scope of delivery


EXPANDO T suitable for thin fronts – see page 61

7	Front fixing bracket, top				
	Fixing method				
	EXPANDO T		2 x	ZF4.50T2	
	INSERTA		2 x	ZF4.50I2	
	Screw-on – pre-assembled chipboard screw Ø 3.8 x 11.4 mm		2 x	ZF4.5002	
	Screw-on – countersunk screws with head diameter max. 7 mm, thread diameter max. 4 mm*		2 x	ZF4.5012	

\* Screws not included in scope of delivery

EXPANDO T suitable for thin fronts – see page 61


## Accessories


Chipboard screw				
	Ø (mm)	Length (mm)		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700



## Ordering information

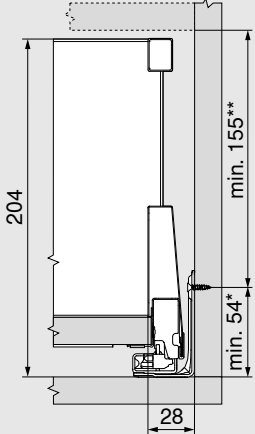
### Accessories

Fixing screw (flat head screw)				
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				

System screws				
	Ø (mm)	Length (mm)		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

## Planning

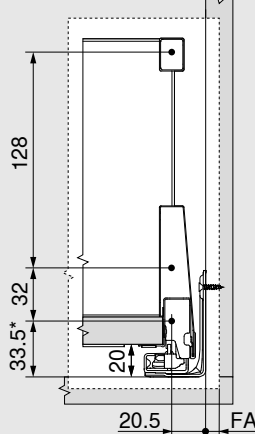
### Space requirements in the cabinet



\* + 1 mm if cabinet profile is installed before cabinet is assembled

\*\* Incl. 2 mm tilt adjustment

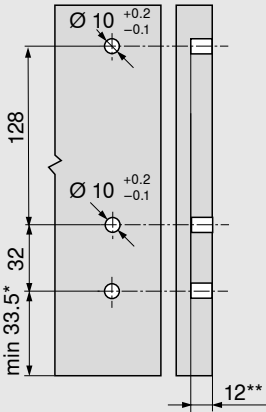
### Front installation dimensions for screw-on assembly



\* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

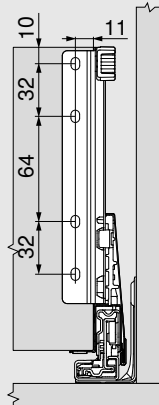
### Front drilling distances for INSERTA/EXPANDO T



\* + 1 mm if cabinet profile is installed before cabinet is assembled

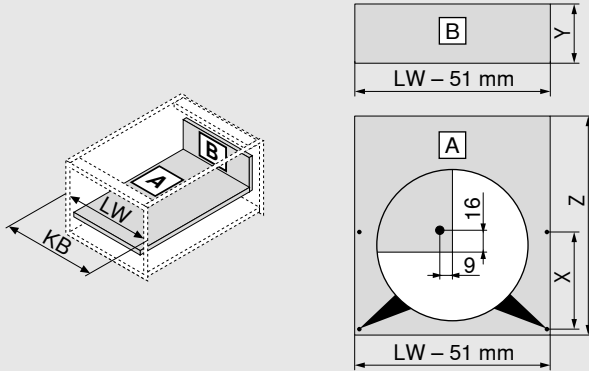
\*\* min. 6 mm for EXPANDO T

### Back installation dimensions



## Planning

### Cutting dimensions for 16 mm chipboard



Chipboard back		Y (mm)
Height		184
Base length		Z (mm)
Chipboard back		NL - 26
Position of drawer base drill hole		
Pre-drilling possible when using a flat head screw	NL (mm)	X (mm)
	270	128
	300	128
	> 350	256
KB Cabinet width		
LW Internal cabinet width		
NL Nominal length		

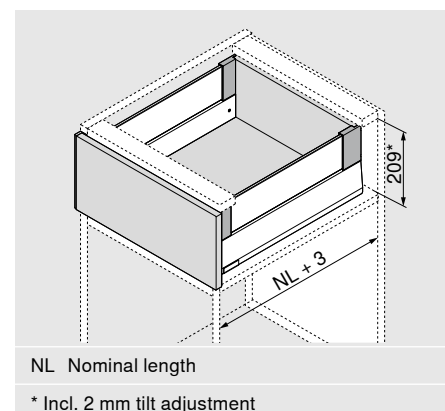
## Product



## Description

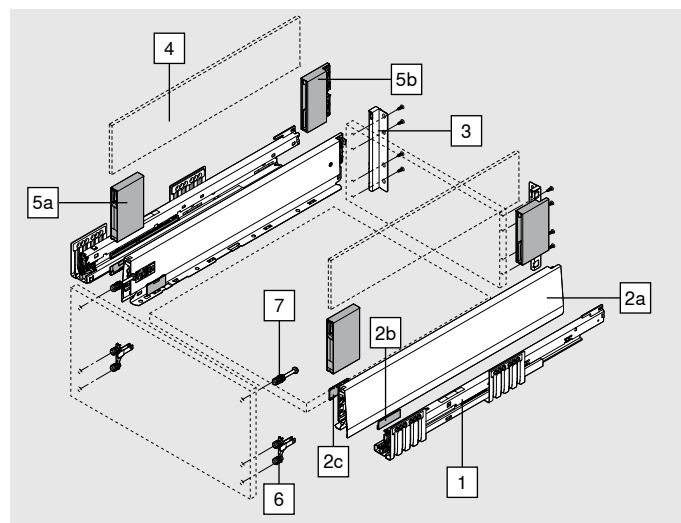
- BLUMOTION cabinet profile for all applications with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE

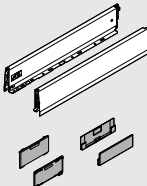
## Space requirement



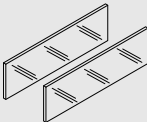

## Ordering information

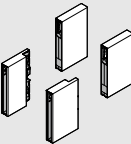

1	Cabinet profile left/right		
	Nominal length NL (mm)	BLUMOTION*	
		40 kg	70 kg
	270	450.2701B	
	300	450.3001B	
	350	450.3501B	
	400	450.4001B	
	450	450.4501B	453.4501B
	500	450.5001B	453.5001B
	550	450.5501B	453.5501B
	600	450.6001B	453.6001B
* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION			



2	Drawer side set						
	Height of drawer side (mm)	M	91				
	Nominal length NL (mm)				SW-M	IG-M	OG-M
	270				470M2702S		
	300				470M3002S		
	350				470M3502S		
	400				470M4002S		
	450				470M4502S		
	500				470M5002S		
	550				470M5502S		
	600				470M6002S		
Consisting of:							
2a	1 x	Drawer side left/right					
2b	2 x	Branding element, stamped with Blum logo, custom printed from 1000 pcs					
2c	2 x	Cover caps					
3	Chipboard back fixings left/right						
	Height	Material		SW-M	IG-M	OG-M	
	E	Steel		ZB4E000S			

## Ordering information

4		Glass design element (side)	
		Nominal length NL (mm)	Clear
		450	ZE4M360G
		500	ZE4M410G
		550	ZE4M460G
		600	ZE4M510G
Consisting of:			
4	2 x	Glass design element	
Note			
In the case of other nominal lengths NL, cut the next longest design element to size accordingly			
For cut-to-size dimension see page 35			
<div> To guarantee a safe connection between the front and BOXCOVER, the sides of the glass must be cleaned prior to assembly (required from a front height of more than 455 mm).</div>			

5		BOXCOVER left/right				
		Height	Material	SW-M	IG-M	OG-M
		M	Steel	ZL4M00808		
		8 mm design element				
		For front heights greater than 455 mm, the clamping screw must be tightened – 1.5 to 2 Nm				
Consisting of:						
5a	1 x	BOXCOVER front left/right				
5b	1 x	BOXCOVER back left/right				
Including clamp jaws for attaching the glass design element						
<div> When using the INSERTA front fixing bracket, make sure that the front fixing bracket is folded up or down.</div>						

6	Front fixing bracket			
	Fixing method			
	EXPANDO T		2 x	ZF4.10T2
	INSERTA		2 x	ZF4.10I2
	Screw-on*		2 x	ZF4.1002
* Screws not included in scope of delivery				
EXPANDO T suitable for thin fronts – see page 61				


7	Front fixing bracket, top			
	Fixing method			
	EXPANDO T		2 x	ZF4.50T2
	INSERTA		2 x	ZF4.50I2
	Screw-on – pre-assembled chipboard screw Ø 3.8 x 11.4 mm		2 x	ZF4.5002
	Screw-on – countersunk screws with head diameter max. 7 mm, thread diameter max. 4 mm*		2 x	ZF4.5012
* Screws not included in scope of delivery				
EXPANDO T suitable for thin fronts – see page 61				


## Accessories

Chipboard screw				
	Ø (mm)	Length (mm)		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700

## Ordering information

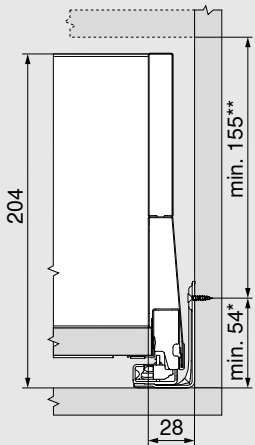
### Accessories

Fixing screw (flat head screw)				
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				

System screws				
	Ø (mm)	Length (mm)		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

## Planning

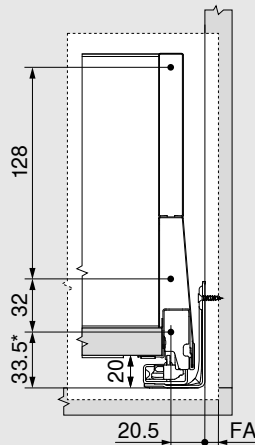
### Space requirements in the cabinet



\* + 1 mm if cabinet profile is installed before cabinet is assembled

\*\* Incl. 2 mm tilt adjustment

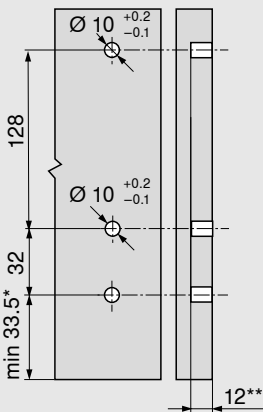
### Front installation dimensions for screw-on assembly



\* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

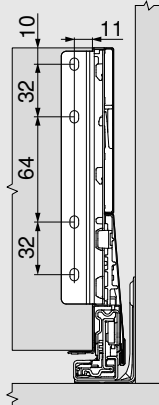
### Front drilling distances for INSERTA/EXPANDO T



\* + 1 mm if cabinet profile is installed before cabinet is assembled

\*\* min. 6 mm for EXPANDO T

### Back installation dimensions



Planning

Cutting dimensions for 16 mm chipboard

KB Cabinet width  
LW Internal cabinet width  
NL Nominal length

Chipboard back	Y (mm)	
Height	184	
Base length	Z (mm)	
Chipboard back	NL - 26	
Position of drawer base drill hole		
Pre-drilling possible when using a flat head screw	NL (mm)	X (mm)
	270	128
	300	128
> 350	256	

Cutting – design element

X±0.1  
Y±0.1  
Z±0.3

Design element	X (mm)	Y (mm)	Z (mm)
Side	NL - 90	95	8
NL Nominal length			
"Impact testing for vertically installed glass parts" as per standard DIN EN 14749 (dated June 2016) is not required due to the dimensions of the design element in combination with MERIVOBX. No safety glass is required to comply with the standard. The edge is a polished flat edge with a 1 mm ± 0.5 mm bevel.			

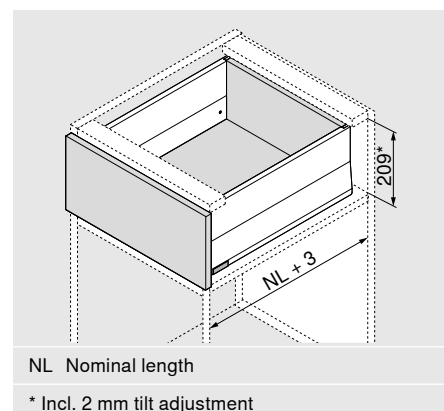
## Product



## Description

- BLUMOTION cabinet profile for all applications with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE

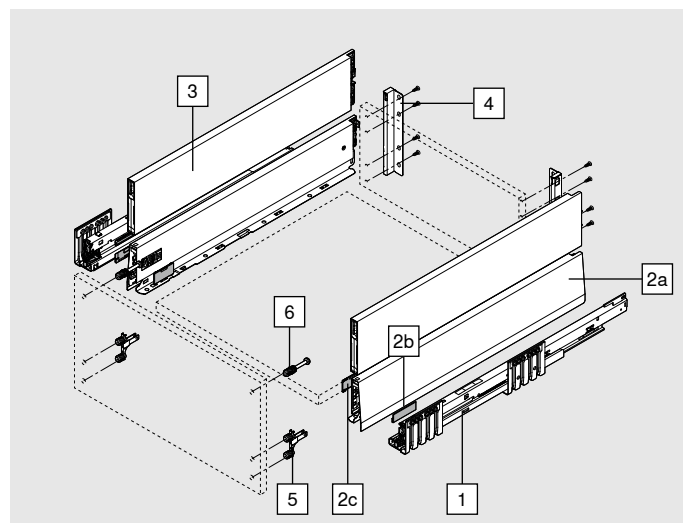
## Space requirement

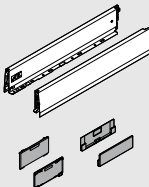


## Ordering information

1	Cabinet profile left/right		
	Nominal length NL (mm)	BLUMOTION*	
		40 kg	70 kg
	270	450.2701B	
	300	450.3001B	
	350	450.3501B	
	400	450.4001B	
	450	450.4501B	453.4501B
	500	450.5001B	453.5001B
	550	450.5501B	453.5501B
	600	450.6001B	453.6001B

\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION




2	Drawer side set				
	Height of drawer side (mm)		M	91	
	Nominal length NL (mm)				SW-M
					IG-M
					OG-M
	270				470M2702S
	300				470M3002S
	350				470M3502S
	400				470M4002S
	450				470M4502S
	500				470M5002S
	550				470M5502S
600				470M6002S	
Consisting of:					
2a	1 x	Drawer side left/right			
2b	2 x	Branding element, stamped with Blum logo, custom printed from 1000 pcs			
2c	2 x	Cover caps			



## Ordering information


3	BOXCAP left/right				
	Material	Steel			
	Nominal length NL (mm)		SW-M	IG-M	OG-M
	270			ZL4.270S.E	
	300			ZL4.300S.E	
	350			ZL4.350S.E	
	400			ZL4.400S.E	
	450			ZL4.450S.E	
	500			ZL4.500S.E	
	550			ZL4.550S.E	
	600			ZL4.600S.E	

4	Chipboard back fixings left/right				
	Height	Material	SW-M	IG-M	OG-M
	E	Steel		ZB4E000S	

5	Front fixing bracket				
	Fixing method				
	EXPANDO T		2 x	ZF4.10T2	
	INSERTA		2 x	ZF4.10I2	
	Screw-on*		2 x	ZF4.1002	

\* Screws not included in scope of delivery


EXPANDO T suitable for thin fronts – see page 61

6	Front fixing bracket, top				
	Fixing method				
	EXPANDO T		2 x	ZF4.50T2	
	INSERTA		2 x	ZF4.50I2	
	Screw-on – pre-assembled chipboard screw Ø 3.8 x 11.4 mm		2 x	ZF4.5002	
	Screw-on – countersunk screws with head diameter max. 7 mm, thread diameter max. 4 mm*		2 x	ZF4.5012	

\* Screws not included in scope of delivery


EXPANDO T suitable for thin fronts – see page 61


## Accessories

Chipboard screw				
	Ø (mm)	Length (mm)		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700

## Ordering information

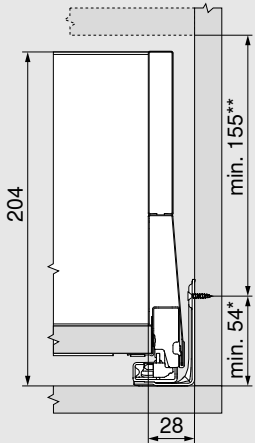
### Accessories

Fixing screw (flat head screw)				
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				

System screws				
	Ø (mm)	Length (mm)		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

## Planning

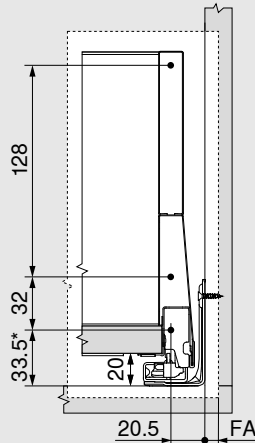
### Space requirements in the cabinet



\* + 1 mm if cabinet profile is installed before cabinet is assembled

\*\* Incl. 2 mm tilt adjustment

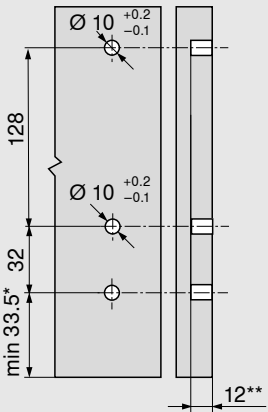
### Front installation dimensions for screw-on assembly



\* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

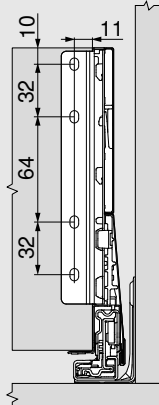
### Front drilling distances for INSERTA/EXPANDO T



\* + 1 mm if cabinet profile is installed before cabinet is assembled

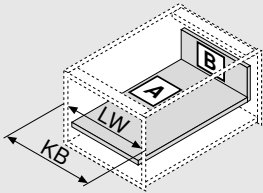
\*\* min. 6 mm for EXPANDO T

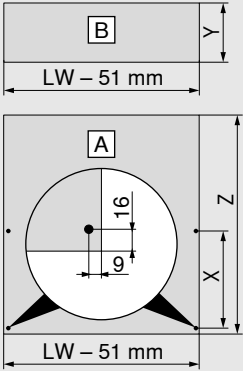
### Back installation dimensions



Planning

Cutting dimensions for 16 mm chipboard





<b>Chipboard back</b>		<b>Y (mm)</b>
Height		184
<b>Base length</b>		<b>Z (mm)</b>
Chipboard back		NL - 26
<b>Position of drawer base drill hole</b>		
Pre-drilling possible when using a flat head screw	<b>NL (mm)</b>	<b>X (mm)</b>
	270	128
	300	128
	> 350	256
KB Cabinet width		
LW Internal cabinet width		
NL Nominal length		

## Front piece with gallery

### Product

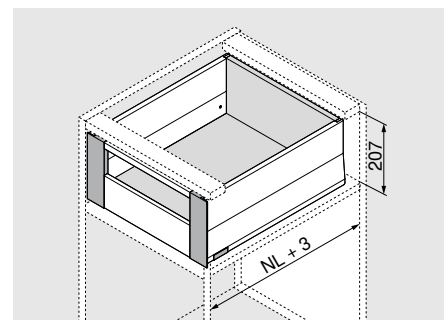


Example of inner pull-out using BOXCAP

### Description

- Inner pull-out with gallery for direct access to contents
- Front piece, drawer sides and gallery are colour-coordinated
- For inner drawers, SERVO-DRIVE for MERIVOBX can only be triggered by pulling the inner drawer

### Space requirement



NL Nominal length

## Ordering information

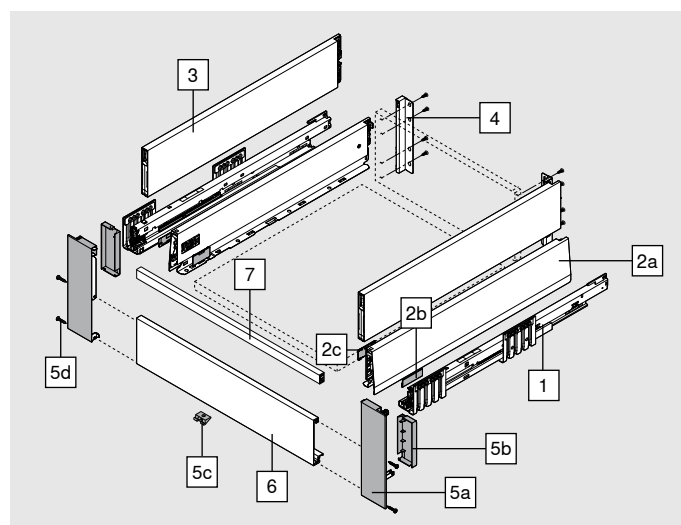
### Application recommendation

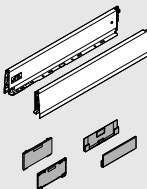
All inner pull-out options can be combined with any high fronted pull-out option in height E.

Please see the relevant page for the components to be ordered. All components apart from the front fixing bracket are needed.

High fronted pull-out modular with gallery	28
High fronted pull-out modular with BOXCOVER	32
High fronted pull-out modular with BOXCAP	36

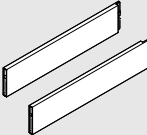
1	Cabinet profile left/right		
	Nominal length NL (mm)	BLUMOTION*	
		40 kg	70 kg
	270	450.2701B	
	300	450.3001B	
	350	450.3501B	
	400	450.4001B	
	450	450.4501B	453.4501B
	500	450.5001B	453.5001B
	550	450.5501B	453.5501B
	600	450.6001B	453.6001B
* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION			




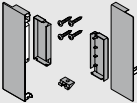
2	Drawer side set						
	Height of drawer side (mm)		M	91			
	Nominal length NL (mm)				SW-M	IG-M	OG-M
	270				470M2702S		
	300				470M3002S		
	350				470M3502S		
	400				470M4002S		
	450				470M4502S		
	500				470M5002S		
	550				470M5502S		
	600				470M6002S		
Consisting of:							
2a	1 x	Drawer side left/right					
2b	2 x	Branding element, stamped with Blum logo, custom printed from 1000 pcs					
2c	2 x	Cover caps					

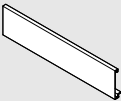
## Front piece with gallery


### Ordering information

3		BOXCAP left/right				
		Material	Steel			
		Nominal length NL (mm)		SW-M	IG-M	OG-M
		270	ZL4.270S.E			
		300	ZL4.300S.E			
		350	ZL4.350S.E			
		400	ZL4.400S.E			
		450	ZL4.450S.E			
		500	ZL4.500S.E			
		550	ZL4.550S.E			
		600	ZL4.600S.E			

4		Chipboard back fixings left/right				
		Height	Material	SW-M	IG-M	OG-M
		E	Steel	ZB4E000S		

5		Front fixing set				
		Material	SW-M	IG-M	OG-M	
		Steel	ZI4.2ES1			
Consisting of:						
5a	1 x	Front fixing left/right				
5b	1 x	Internal cover cap left/right				
5c	1 x	Locking piece				
5d	4 x	Screws				




6		Front piece without groove				
		Material	SW-M	IG-M	OG-M	
		Aluminium	ZV4.1042M			
		Suitable for cabinet width KB up to 1200 mm				
For cutting to size						
Cutting:		Internal cabinet width LW - 126 mm				

7		Cross gallery				
		Material	SW-M	IG-M	OG-M	
		Aluminium	ZR4.1059U			
		Suitable for cabinet width KB up to 1200 mm				
For cutting to size						
Cutting:		Internal cabinet width LW - 111 mm				

## Front piece with gallery

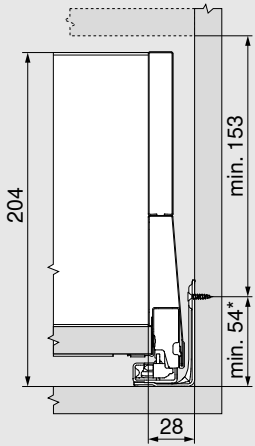
### Ordering information

#### Accessories

Chipboard screw				
	Ø (mm)	Length (mm)		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700
Fixing screw (flat head screw)				
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				
System screws				
	Ø (mm)	Length (mm)		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

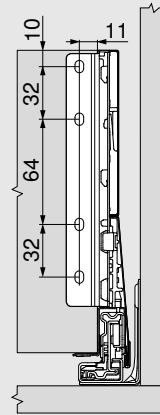
### Planning

#### Space requirements in the cabinet



\* + 1 mm if cabinet profile is installed before cabinet is assembled

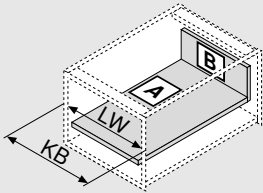
#### Back installation dimensions

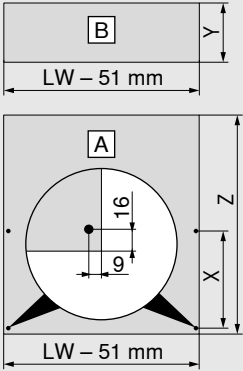


Front piece with gallery

Planning

Cutting dimensions for 16 mm chipboard





<b>Chipboard back</b>		<b>Y (mm)</b>
Height		184
<b>Base length</b>		<b>Z (mm)</b>
Chipboard back		NL - 26
<b>Position of drawer base drill hole</b>		
Pre-drilling possible when using a flat head screw	<b>NL (mm)</b>	<b>X (mm)</b>
	270	128
	300	128
	> 350	256
KB Cabinet width		
LW Internal cabinet width		
NL Nominal length		



## Front piece with design element

### Product

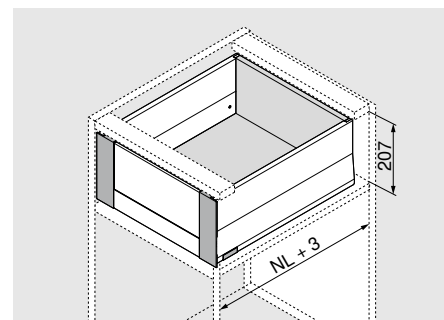


Example of inner pull-out using BOXCAP

### Description

- Inner pull-out for high and low design element
- Front piece and drawer sides are colour-coordinated
- For inner drawers, SERVO-DRIVE for MERIVOBX can only be triggered by pulling the inner drawer

### Space requirement



NL Nominal length

### Ordering information

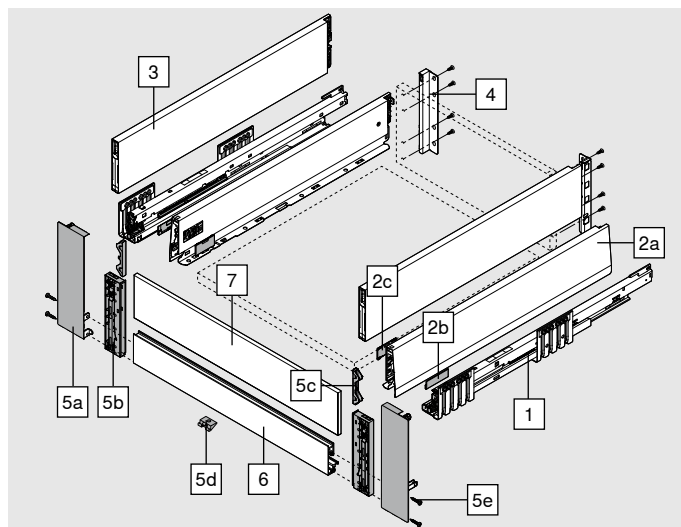
#### Application recommendation

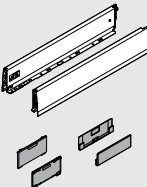
All inner pull-out options can be combined with any high fronted pull-out option in height E.

Please see the relevant page for the components to be ordered. All components apart from the front fixing bracket are needed.

High fronted pull-out modular with gallery	28
High fronted pull-out modular with BOXCOVER	32
High fronted pull-out modular with BOXCAP	36

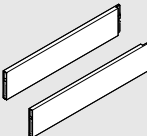

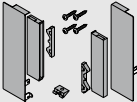
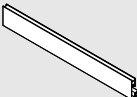
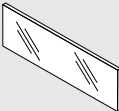
1	Cabinet profile left/right		
	Nominal length NL (mm)	BLUMOTION*	
		40 kg	70 kg
	270	450.2701B	
	300	450.3001B	
	350	450.3501B	
	400	450.4001B	
	450	450.4501B	453.4501B
	500	450.5001B	453.5001B
	550	450.5501B	453.5501B
	600	450.6001B	453.6001B
* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION			



2	Drawer side set				
	Height of drawer side (mm)		M	91	
	Nominal length NL (mm)				SW-M
					IG-M
					OG-M
	270				470M2702S
	300				470M3002S
	350				470M3502S
	400				470M4002S
	450				470M4502S
	500				470M5002S
550				470M5502S	
600				470M6002S	
Consisting of:					
2a	1 x	Drawer side left/right			
2b	2 x	Branding element, stamped with Blum logo, custom printed from 1000 pcs			
2c	2 x	Cover caps			

## Front piece with design element




### Ordering information

3		BOXCAP left/right							
		Material		Steel					
		Nominal length NL (mm)			SW-M	IG-M	OG-M		
		270			ZL4.270S.E				
		300			ZL4.300S.E				
		350			ZL4.350S.E				
		400			ZL4.400S.E				
		450			ZL4.450S.E				
		500			ZL4.500S.E				
		550			ZL4.550S.E				
		600			ZL4.600S.E				
4		Chipboard back fixings left/right							
		Height		Material	SW-M	IG-M	OG-M		
		E		Steel	ZB4E000S				
5		Front fixing set							
		Material			SW-M	IG-M	OG-M		
		Steel			Zl4.4ES1				
Consisting of:									
5a	1 x	Front fixing left/right							
5b	1 x	Glass fixing left/right							
5c	2 x	Adapter piece for front piece with a low design element							
5d	1 x	Locking piece							
5e	4 x	Screws							
6		Front piece with groove							
		Material			SW-M	IG-M	OG-M		
		Aluminium			ZV4.1042NN				
		Suitable for cabinet width KB up to 1200 mm							
For cutting to size									
Cutting:		Internal cabinet width LW - 126 mm							
7		Glass design element (for inner pull-out front)							
		Material		Colour		Low design element		High design element	
		Glass		Clear					
						Cabinet side panel thickness (mm)			
		Cabinet width (mm)				15/16	18/19	15/16	18/19
		600				ZE4L464G	ZE4L458G	ZE4H464G	ZE4H458G
1200				ZE4L1064G	ZE4L1058G	ZE4H1064G	ZE4H1058G		
Consisting of:									
7	1 x	Glass design element							
In the case of other cabinet widths KB, cut the next longest design element to size accordingly									
For cut-to-size dimension see page 47									

## Front piece with design element

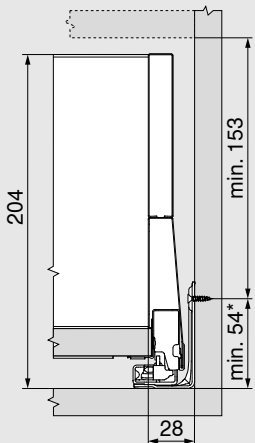
### Ordering information

#### Accessories

Chipboard screw				
	Ø (mm)	Length (mm)		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700
Fixing screw (flat head screw)				
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				
System screws				
	Ø (mm)	Length (mm)		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

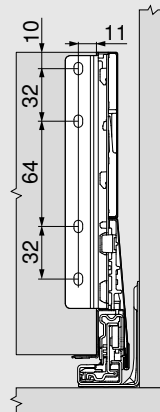
### Planning

#### Space requirements in the cabinet



\* + 1 mm if cabinet profile is installed before cabinet is assembled

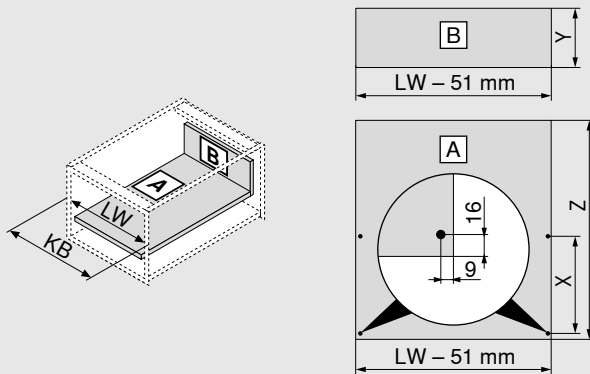
#### Back installation dimensions



## Front piece with design element

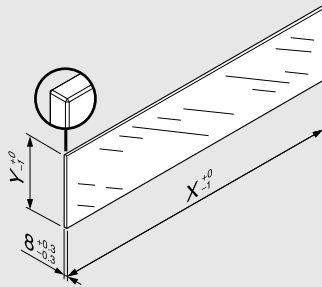
### Planning

#### Cutting dimensions for 16 mm chipboard



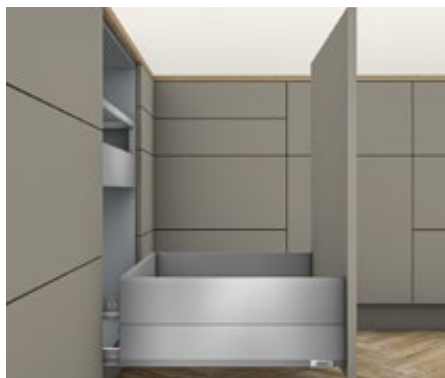
Chipboard back		Y (mm)
Height		184
Base length		Z (mm)
Chipboard back		NL - 26
Position of drawer base drill hole		
Pre-drilling possible when using a flat head screw	NL (mm)	X (mm)
	270	128
	300	128
	> 350	256
KB Cabinet width		
LW Internal cabinet width		
NL Nominal length		

#### Cutting – design element



Design element	X (mm)	Y (mm)
Low	LW - 104	75
High	LW - 104	142.5
LW Internal cabinet width		
<p>"Impact testing for vertically installed glass parts" as per standard DIN EN 14749 (dated June 2016) is not required due to the dimensions of the design element in combination with MERIVOBX. No safety glass is required to comply with the standard. The edge is a polished flat edge with a 1 mm ± 0.5 mm bevel.</p>		

## Product

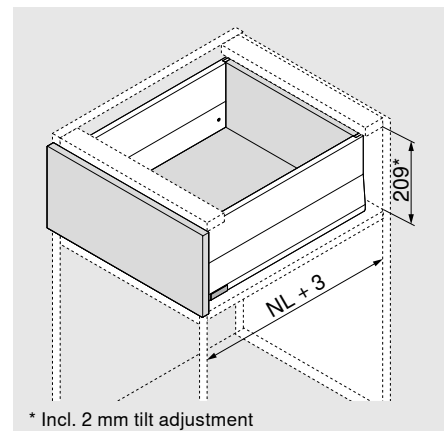


Example of inner pull-out using BOXCAP

## Description

- Cabinet profile with forward-set hook for waste bin applications
- BLUMOTION cabinet profile for all applications with interface for TIP-ON BLUMOTION
- Can be combined with SERVO-DRIVE
- Can be combined with all high fronted pull-out options in height E

## Space requirement



## Ordering information

### Application recommendation

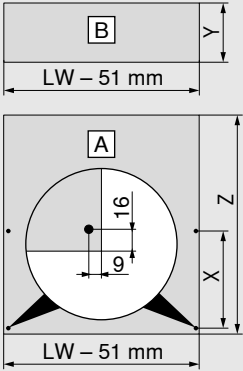
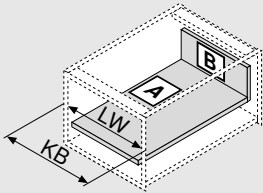
The cabinet profile with over extension for waste bin applications can be combined with any high fronted pull-out option in height E. Please see the relevant page for the components to be ordered. All components apart from the cabinet profile are needed.

High fronted pull-out modular with gallery	28
High fronted pull-out modular with BOXCOVER	32
High fronted pull-out modular with BOXCAP	36

1	Cabinet profile left/right	
	Nominal length NL (mm)	BLUMOTION* 70 kg
	450 <sup>1</sup>	453.4501BZ
	500 <sup>2</sup>	453.5001BZ
	550 <sup>3</sup>	453.5501BZ
<sup>1</sup> Can be combined with NL 400 mm drawer side.		
<sup>2</sup> Can be combined with NL 450 mm drawer side.		
<sup>3</sup> Can be combined with NL 500 mm drawer side.		
* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION		

Planning

Cutting dimensions for 16 mm chipboard



<b>Chipboard back</b>		<b>Y (mm)</b>
Height		184
<b>Base length</b>		<b>Z (mm)</b>
Chipboard back		NL - 26
<b>Position of drawer base drill hole</b>		
Pre-drilling possible when using a flat head screw	<b>NL (mm)</b>	<b>X (mm)</b>
	> 450	256
KB Cabinet width		
LW Internal cabinet width		
NL Nominal length		

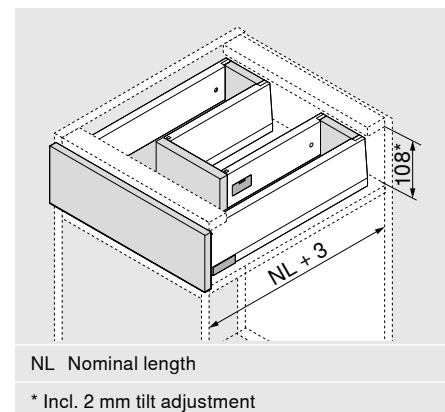
## Product



## Description

- With centre piece for optimal use of storage space
- Can be implemented with standard components
- BLUMOTION cabinet profile for all applications with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE

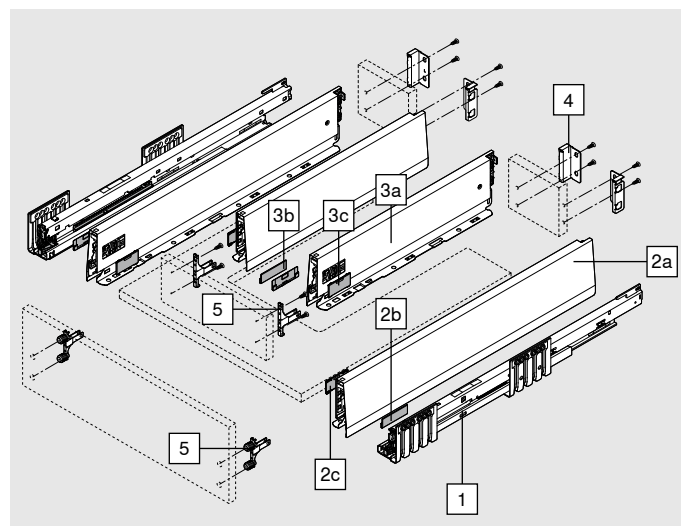
## Space requirement



## Ordering information

1	Cabinet profile left/right		
	Nominal length NL (mm)	BLUMOTION*	
		40 kg	70 kg
	450	450.4501B	453.4501B
	500	450.5001B	453.5001B

\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

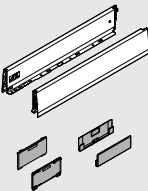
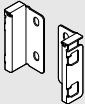




2	Outer drawer side set			
	Height of drawer side (mm)		M	91
	Nominal length NL (mm)		SW-M	IG-M
	450		470M4502S	
	500		470M5002S	




### Consisting of:

2a	1 x	Drawer side left/right
2b	2 x	Branding element, stamped with Blum logo, custom printed from 1000 pcs
2c	2 x	Cover caps

## Ordering information

3		Inner drawer side set					
	Height of drawer side (mm)		M	91			
	Nominal length NL (mm)				SW-M	IG-M	OG-M
	300				470M3002S		
	350				470M3502S		
	400				470M4002S		
450				470M4502S			
Consisting of:							
3a	1 x	Drawer side left/right					
3b	2 x	Branding element, stamped with Blum logo, custom printed from 1000 pcs					
3c	2 x	Cover caps					
For effective use of storage space, we recommend:							
External nominal length NL drawer sides - internal nominal length NL drawer sides = min. 150 mm							
4		Chipboard back fixings left/right					
	Height		Material				
	M		Steel		SW-M	IG-M	OG-M
	2 x				ZB4M000S		
5		Front fixing bracket					
	Fixing method						
	EXPANDO T					4 x	ZF4.10T2
	INSERTA*					2 x	ZF4.10I2
	Screw-on**					4 x	ZF4.1002
 * Centre piece cannot be used with INSERTA!							
** Screws not included in scope of delivery							
EXPANDO T suitable for thin fronts – see page 61							

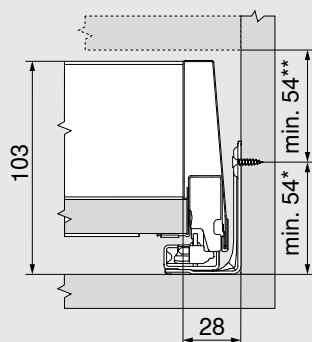
## Accessories

<b>Chipboard screw</b>				
	<b>Ø (mm)</b>	<b>Length (mm)</b>		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700
<b>Fixing screw (flat head screw)</b>				
	<b>Ø (mm)</b>	<b>Length (mm)</b>	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				
<b>System screws</b>				
	<b>Ø (mm)</b>	<b>Length (mm)</b>		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG



## Planning

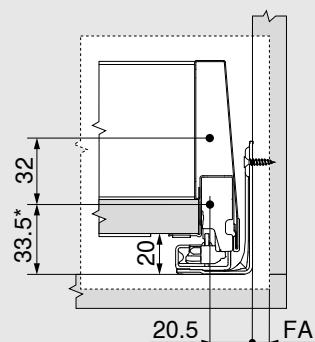
### Space requirements in the cabinet



\* + 1 mm if cabinet profile is installed before cabinet is assembled

\*\* Incl. 2 mm tilt adjustment

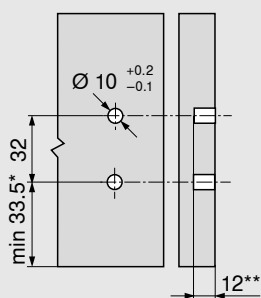
### Front installation dimensions for screw-on assembly



\* + 1 mm if cabinet profile is installed before cabinet is assembled

FA Front overlay

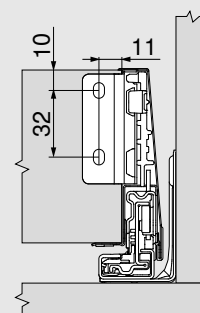
### Front drilling distances for INSERTA/EXPANDO T



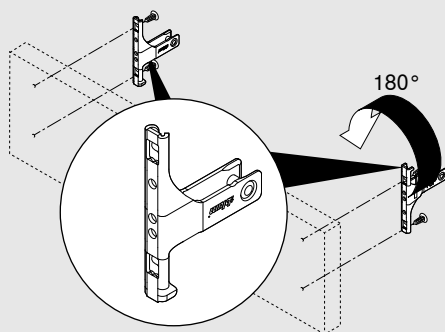
\* + 1 mm if cabinet profile is installed before cabinet is assembled

\*\* min. 6 mm for EXPANDO T

### Back installation dimensions

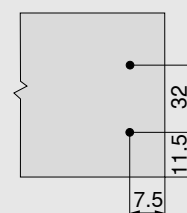


### Rotation of front fixing bracket for centre piece



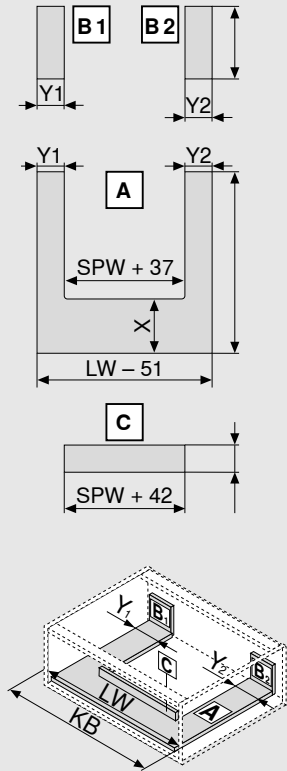
Cannot be used with INSERTA!

### Centre piece drilling distances



## Planning

### Cutting dimensions for 16 mm chipboard



Chipboard back		B (mm)
Height		83
Base length		A (mm)
Chipboard back		NL - 26
Y min.	40 mm	
Y min.	99 mm with TIP-ON BLUMOTION	
Y max.	225 mm	
Position of drawer base drill hole		
Pre-drilling possible when using a flat head screw	NL (mm)	X (mm)
	> 450	256
Centre piece		C (mm)
Height		67
KB	Cabinet width	
LW	Internal cabinet width	
NL	Nominal length	
SPW Internal width between sink drawer sides		
W = NL of outer drawer sides - NL of inner drawer sides - 10 mm		

## Product

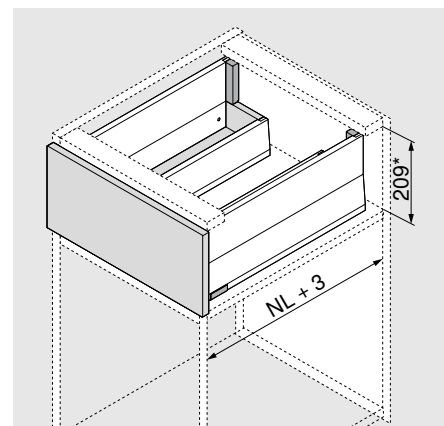


Example of inner pull-out using BOXCAP

## Description

- With centre piece for optimal use of storage space
- Can be implemented with standard components
- BLUMOTION cabinet profile for all applications with interface for TIP-ON BLUMOTION and side stabiliser
- Can be combined with SERVO-DRIVE

## Space requirement



NL Nominal length

\* Incl. 2 mm tilt adjustment

## Ordering information

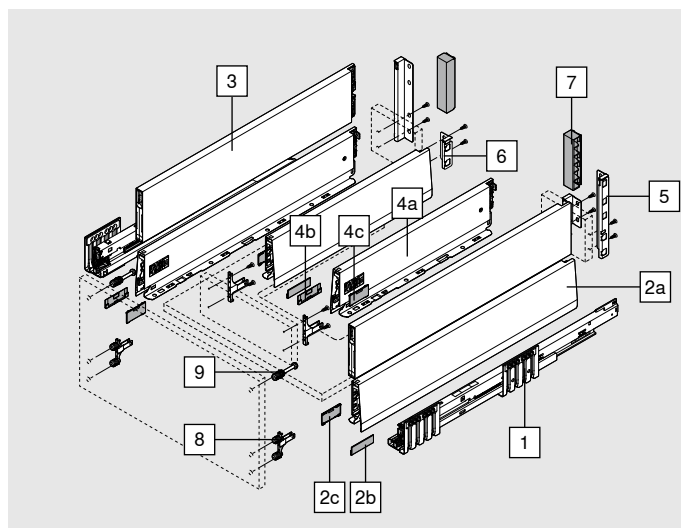
### Application recommendation

The outer sink drawer sides can be combined with all height E options.  
Please see the relevant page for planning information and the components to be ordered.

High fronted pull-out modular with gallery	28
High fronted pull-out modular with BOXCOVER	32
High fronted pull-out modular with BOXCAP	36

1	Cabinet profile left/right		
	Nominal length NL (mm)	BLUMOTION*	
		40 kg	70 kg
	450	450.4501B	453.4501B
	500	450.5001B	453.5001B
	550	450.5501B	453.5501B
	600	450.6001B	453.6001B

\* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

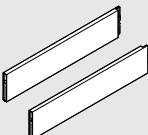
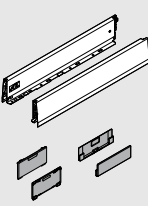
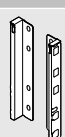
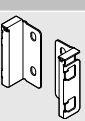
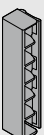




2	Outer drawer side set			
	Height of drawer side (mm)	M	91	
	Nominal length NL (mm)			
	450			SW-M
	500			IG-M
	550			OG-M
	600			


### Consisting of:

2a	1 x	Drawer side left/right
2b	2 x	Branding element, stamped with Blum logo, custom printed from 1000 pcs
2c	2 x	Cover caps



## Ordering information


	3 BOXCAP left/right				
	Material		Steel		
	Nominal length NL (mm)		SW-M	IG-M	OG-M
	450		ZL4.450S.E		
	500		ZL4.500S.E		
	550		ZL4.550S.E		
600		ZL4.600S.E			
	4 Inner drawer side set				
	Height of drawer side (mm)		M	91	
	Nominal length NL (mm)		SW-M	IG-M	OG-M
	300		470M3002S		
	350		470M3502S		
	400		470M4002S		
450		470M4502S			
Consisting of:					
4a	1 x	Drawer side left/right			
4b	2 x	Branding element, stamped with Blum logo, custom printed from 1000 pcs			
4c	2 x	Cover caps			
For effective use of storage space, we recommend:					
NL of outer drawer sides - NL of inner drawer sides = min. 150 mm					
	5 External chipboard back fixing left/right				
	Height	Material	SW-M	IG-M	OG-M
	E	Steel	ZB4E000S		
	6 Internal chipboard back fixing left/right				
	Height	Material	SW-M	IG-M	OG-M
	M	Steel	ZB4M000S		
	7 Chipboard back fixing cover cap				
	Version	Material	SW-M	IG-M	OG-M
	Symmetrical	Nylon 2 x	ZB4M00AK		
	8 Front fixing bracket				
	Fixing method				
	EXPANDO T		4 x	ZF4.10T2	
	INSERTA*		2 x	ZF4.10I2	
	Screw-on**		4 x	ZF4.1002	
 * Centre piece cannot be used with INSERTA!					
** Screws not included in scope of delivery					
EXPANDO T suitable for thin fronts – see page 61					

## Ordering information

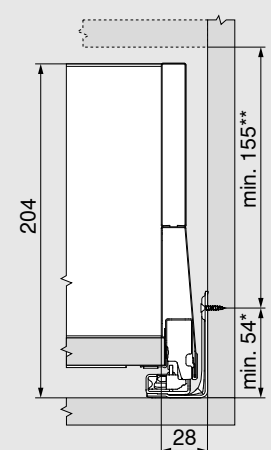
9	Front fixing bracket, top			
	Fixing method			
	EXPANDO T	2 x	ZF4.50T2	
	INSERTA	2 x	ZF4.50I2	
	Screw-on – pre-assembled chipboard screw Ø 3.8 x 11.4 mm	2 x	ZF4.5002	
	Screw-on – countersunk screws with head diameter max. 7 mm, thread diameter max. 4 mm*	2 x	ZF4.5012	
* Screws not included in scope of delivery				
EXPANDO T suitable for thin fronts – see page 61				

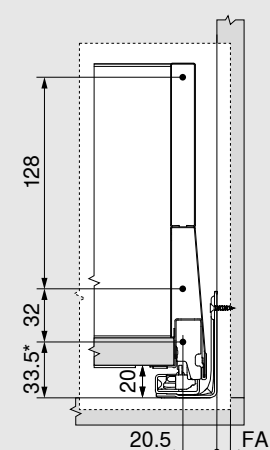
## Accessories

Chipboard screw				
	Ø (mm)	Length (mm)		
	3.5	15	For connecting the cabinet profile to the cabinet	609.1500
	3.5	17	For front fixing bracket (screw-on)	609.1700
Fixing screw (flat head screw)				
	Ø (mm)	Length (mm)	Maximum screw head height: 2 mm	
	3.5	15	For the connection of chipboard back fixings with chipboard back and drawer sides with drawer base	61R.1500
In order to achieve optimal assembly, we recommend that you use flat head screws for the chipboard back and drawer side				

System screws				
	Ø (mm)	Length (mm)		
	6	14.5	For connecting the cabinet profile to the cabinet	661.1450.HG

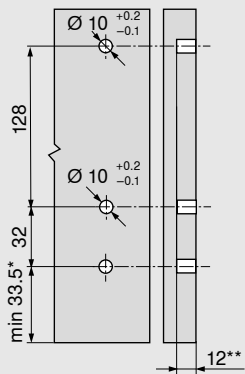
## Planning

Space requirements in the cabinet

* + 1 mm if cabinet profile is installed before cabinet is assembled
** Incl. 2 mm tilt adjustment

Front installation dimensions for screw-on assembly

* + 1 mm if cabinet profile is installed before cabinet is assembled
FA Front overlay

## Planning

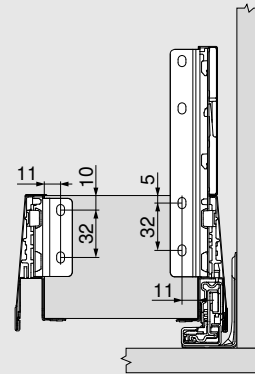
### Front drilling distances for INSERTA/EXPANDO T



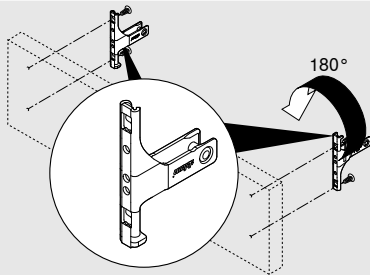
\* + 1 mm if cabinet profile is installed before cabinet is assembled

\*\* min. 6 mm for EXPANDO T

### Back installation dimensions

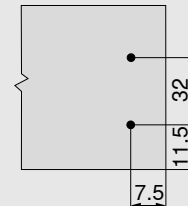


### Rotation of front fixing bracket for centre piece

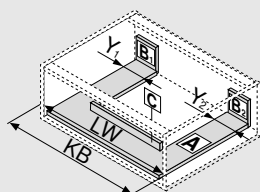
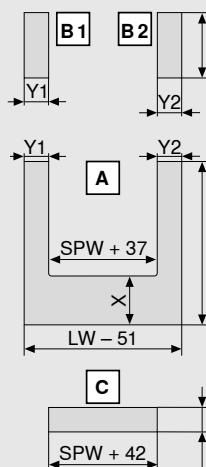


Cannot be used with INSERTA!

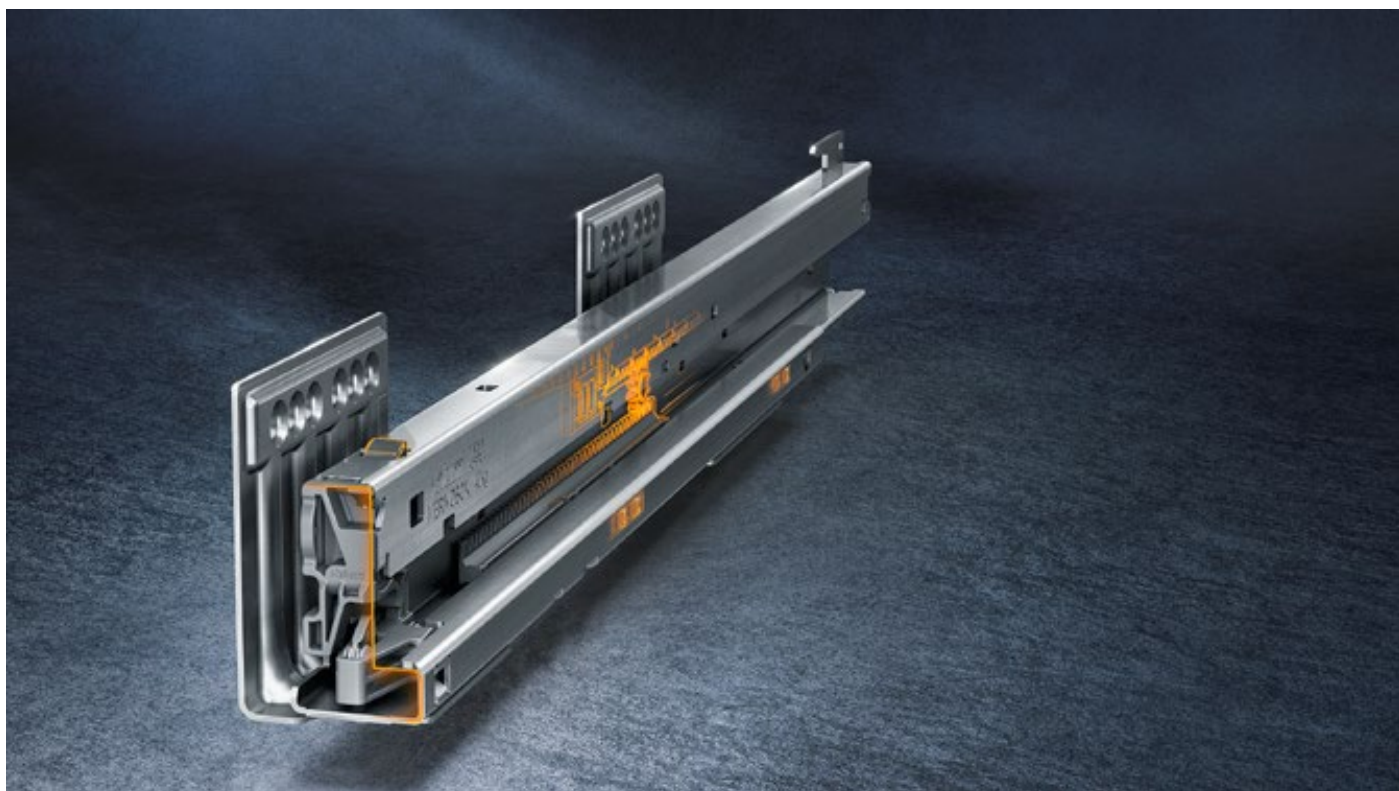
### Centre piece drilling distances



### Cutting dimensions for 16 mm chipboard



Chipboard back		B (mm)
Height		83
Base length		A (mm)
Chipboard back		NL - 26
Y min.	40 mm	
Y min.	99 mm with TIP-ON BLUMOTION	
Y max.	225 mm	
Position of drawer base drill hole		
Pre-drilling possible when using a flat head screw	NL (mm)	X (mm)
	> 450	256
Centre piece		C (mm)
Height		67
KB Cabinet width		
LW Internal cabinet width		
NL Nominal length		
SPW Internal width between sink drawer sides		
W = NL of outer drawer sides - NL of inner drawer sides - 10 mm		


**Cabinet profile – 450 – 40 kg**
**Nominal length NL (mm)**

NL	19	37	69	197	229	261	293
270–350	**	○	○	○	○*		
400–600	**	○	○			○	○*

A		+	
B			

A Chipboard screw Ø 4 x 15 mm

B System screws Ø 6 x 14.5 mm

\* For greater lateral stability  
Chipboard screw Ø 4 x 15 mm

\*\* For greater vertical stability  
Can be replaced with chipboard screw Ø 4 x 15 mm

**Cabinet profile – 453 – 70 kg**
**Nominal length NL (mm)**

NL	19	28	37	69	261	275	293	389	403	421
450–550	**	○	○	○	○	○*	○*			
600	**	○	○	○	○	○*	○*	○	○	○*

A		+	
B			

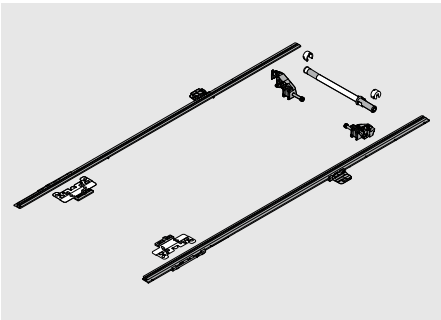
A Chipboard screw Ø 4 x 15 mm

B System screws Ø 6 x 14.5 mm

\* For greater lateral stability  
Chipboard screw Ø 4 x 15 mm

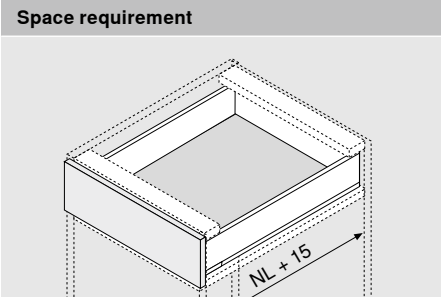
\*\* For greater vertical stability  
Can be replaced with chipboard screw Ø 4 x 15 mm

Side stabiliser



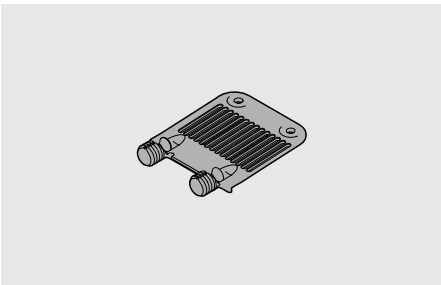
Description

- Additional stabilisation for extra wide pull-outs
- Recommendation: Cabinet width KB 900 up to 1400 mm
- Aluminium rod suitable for cabinet width KB 1400 mm, for cutting to size
- Suitable for use in combination with BLUMOTION, SERVO-DRIVE and TIP-ON BLUMOTION
- No additional space requirement at the bottom



Ordering information	
Nominal length NL (mm)	
270–400	ZS4.400MU
450–600	ZS4.650MU
Shaft cutting	
Internal cabinet width LW - 231 mm	
Gear rack cutting	
Nominal length NL + 10 mm	

Front/base stabiliser

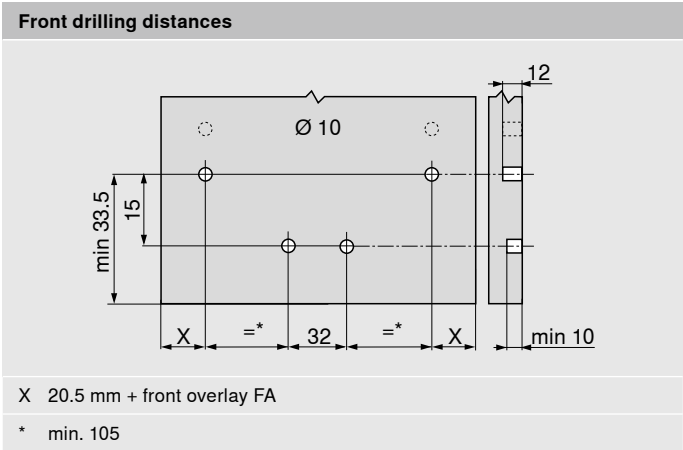
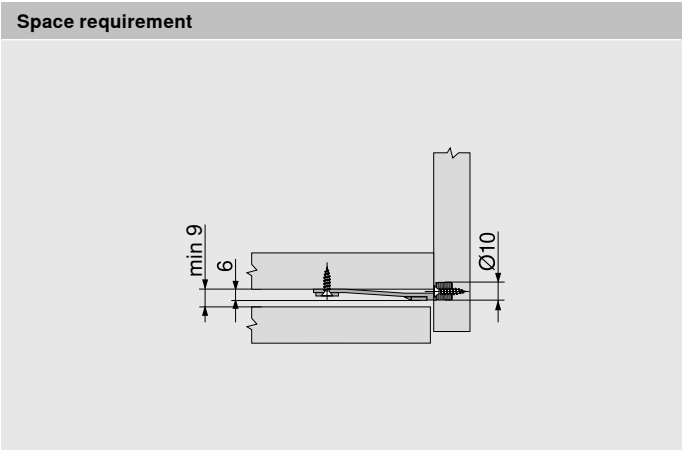


Description

- For supporting wide drawer bases

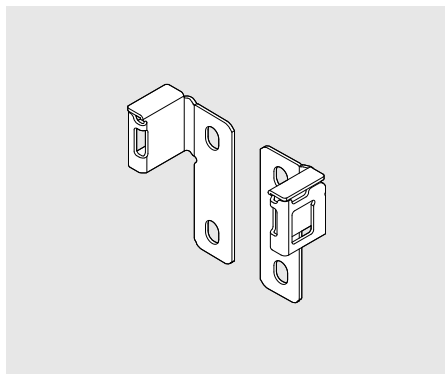
Ordering information

Front/base stabiliser	
Colour	Material
RAL 7037 dust grey	Nylon
Z96.10E1	
Recommendation:	
Cabinet width KB > 900 mm: 1 pc	



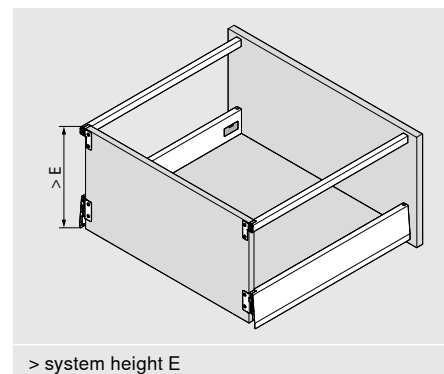


## Flexible gallery fixing



- To connect the longside gallery rail to the chipboard back
- > system height E (modular accessories)
- Material: steel

## Space requirement



> system height E

### Flexible gallery fixing

SW-M

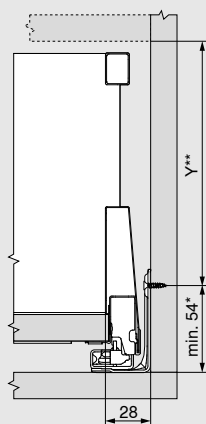
IG-M

OG-M

Left/right must be ordered separately

ZRR.4000

### Space requirements in the cabinet

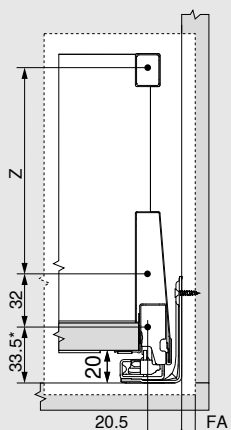


$$Y = X - 29 \text{ mm}$$

\* + 1 mm if cabinet profile is installed before cabinet is assembled

\*\* Incl. 2 mm tilt adjustment

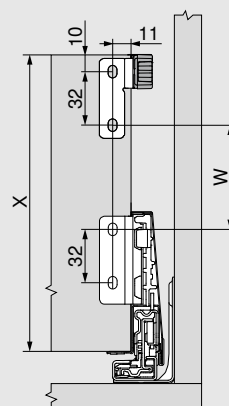
### Front installation dimensions for screw-on assembly



$$Z = X - 56 \text{ mm}$$

\* + 1 mm if cabinet profile is installed before cabinet is assembled

### Back installation dimensions



X = drawer back height  
(>184 mm = system height E)

$$W = X - 115 \text{ mm}$$

## TORX screwdriver



### Description

- TORX size 20 (T20)
- Blade length 35/100 mm
- Total length 100/210 mm
- Orange handle with Blum logo
- To make adjustments

### TORX screwdriver

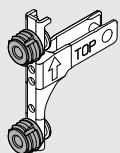
Total length (mm)	Blade length (mm)	
100	35	623.882.2
210	100	209.093.7

## EXPANDO T



- EXPANDO T – pre-assembled fixing system
- Thin fronts of 8 mm or more
- Different front materials
- 3 different applications – lift systems | hinge systems | box systems

### Front fixing bracket



Front fixing bracket	ZF4.10T2
Front fixing bracket, top	ZF4.50T2

### Front/base stabiliser



Colour	Material	
RAL 7037 dust grey	Nylon	Z96.00T1

#### Recommendation:

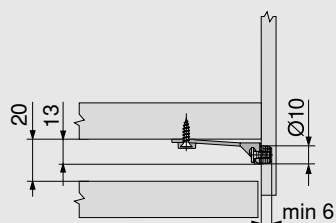
Cabinet width KB > 600 mm: 1 piece

Cabinet width KB > 900 mm: 2 piece

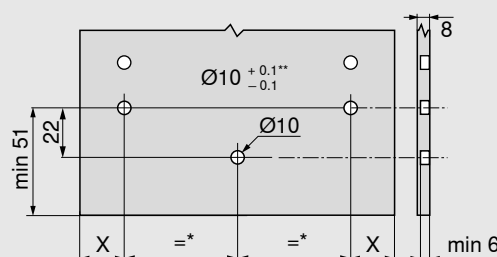
Front height FH > 380 mm: 1 piece

### Front/base stabiliser

#### Space requirement



#### Drilling pattern/drilling depth



X = 14 mm + front overlay FA

\* min. 80

\*\* For stone and ceramics +0.2/-0.1 mm

## EXPANDO T

### Area of application and assembly recommendation

EXPANDO T is suitable for fixing Blum fittings to thin cabinet fronts of all types of materials in cabinet construction.

Materials can be just 8 mm thick or more, provided they are sufficiently stable and strong.

Materials tested by Blum	Transverse tensile strength (N/mm <sup>2</sup> )	Nm
Chipboard	> 0.40	1.5
MDF	> 0.60	1.5
HDF		2
HPL		2
Mineral composites		2
Granite stone – Nero Assoluto		3
Artificial stone – quartz composite		3
Ceramic panels		3
Nm Minimum tightening torque		

### Liability disclaimer

Blum accepts no liability for the use of EXPANDO T in combination with materials not listed or fittings from other manufacturers. It is recommended that the assembly be carried out by an experienced furniture manufacturer.

## BOXFIX plus



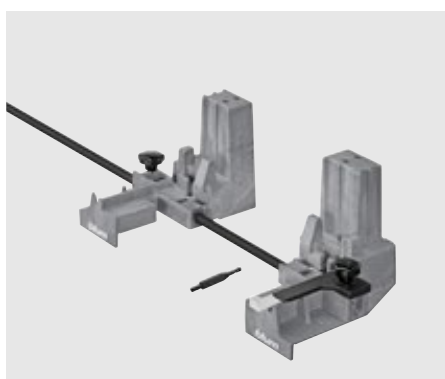
- Pneumatic assembly device for assembling drawers and high fronted pull-outs
- Assembly types: Screws or nails
- Nominal length NL 270–650 mm
- Cabinet width KB 250–1200 mm
- Back heights up to 250 mm (wood and steel)
- Material: aluminium/steel

### Ordering information

#### BOXFIX plus

ZMM.2500

## BOXFIX E-M



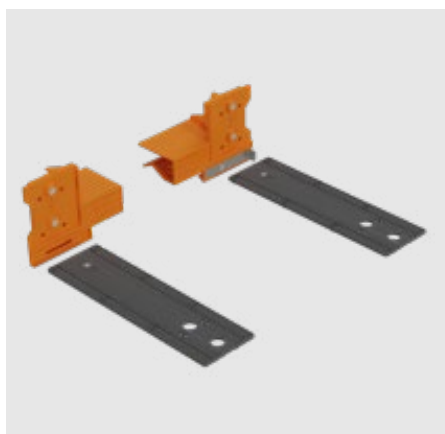
- Assembly device for installing drawers and high fronted pull-outs
- Screw-on assembly type
- Nominal length NL 270–600 mm
- Cabinet width KB 250–1200 mm
- Back heights up to 250 mm
- Material: nylon/steel
- BOXFIX for drawer base thicknesses of 18 mm on request

### Ordering information

#### BOXFIX E-M

ZMM.0400

## Marking template for MERIVOBX



- Template for marking the fixing positions of front fixings
- Material: Nylon/steel

### Ordering information

#### Marking template for MERIVOBX

ZML.4010

## MINIPRESS top



- Vertical drilling and optional insertion of Blum fittings
- Quick change of drilling heads already equipped with drill bits
- Easy to use positioning system through fast tool-free changeover of pre-set rulers
- Simple adjustment of dimensions with easily accessible operating elements and precision display

Ordering information	
MINIPRESS top with EASYSTICK	
	M70E2000
Incl. horizontal drilling unit	M75E2000
MINIPRESS top without EASYSTICK	
	M70.2000

## MINIPRESS P



- Including multi-swivel gearbox (5-spindle)
- Supplied with ruler system, incl. standard ruler (600 mm) and tool set
- Different voltage can be supplied upon request
- Rulers, drilling heads and other accessories are not included as part of the basic machine
- Can be retrofitted with EASYSTICK as an option

Ordering information	
MINIPRESS P	
230 V, without table	M53.3050EU
230 V, with table and accessories	M53.2050EU
400 V, with table and accessories	M53.2000EU

## EASYSTICK



- EASYSTICK computer (incl. bracket) for automatic calculation of fixing positions – must be ordered separately
- Automatically movable EASYSTICK ruler with stop pins and illuminated markings (length 1700 mm, stop positions from 6–953 mm) – must be ordered separately
- EASYSTICK extension ruler for stop positions from 953–2681 mm – must be ordered separately

Ordering information	
EASYSTICK for MINIPRESS top	
Ruler	MZD.2700
Computer	MZD.5700.01
EASYSTICK for MINIPRESS P	
Ruler	MZD.2000
Computer	MZD.5000

## SERVO-DRIVE



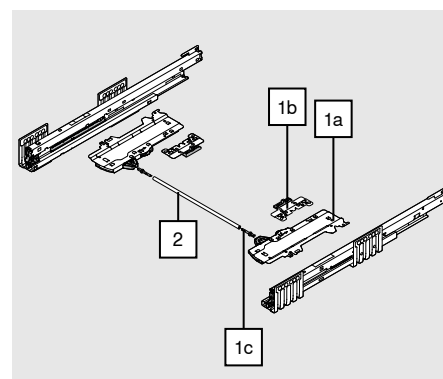
For information about  
SERVO-DRIVE, go to:  
[www.blum.com/sdr5](http://www.blum.com/sdr5)

## TIP-ON BLUMOTION




### Description


- TIP-ON mechanical opening support system combined with BLUMOTION for soft and effortless closing
- Small minimum front gap of just 2.5 mm
- Extensive trigger range
- Optional synchronisation from internal cabinet width LW 243 mm – we generally recommend synchronisation in all cases
- 4-dimensional front adjustment option



## Ordering information


1		TIP-ON BLUMOTION set			
The TIP-ON BLUMOTION unit is available in varying strengths to suit different weight ranges and nominal lengths. Each version has a different colour to make them easy to distinguish. The latch can be universally used for all TIP-ON BLUMOTION units.					
NL (mm)	Unit		Cabinet profile (kg)	Weight (kg)	1
270–300	S0	White	40	≤ 10	T60H4040
270–300	S1	Light grey	40	> 10–20	T60H4140
350–600	L1	Light grey	40	2 ≤ 20	T60H4340
350–600	L3	Dust grey	40	2 15–40	T60H4540
450–600	L5	Black	70	3 35–70	T60H4570
Consisting of:					
1a	1 x	TIP-ON BLUMOTION unit left/right			
1b	2 x	TIP-ON BLUMOTION latch symmetrical			
1c	2 x	TIP-ON BLUMOTION synchronisation adapter			
		Internal cabinet width LW ≥ 297 mm			
1	Recommended weight ranges (total weight of the pull-out) for an optimum opening and closing function				
2	Can only be combined with a 40 kg cabinet profile				
3	Recommendation: Only use in combination with a 70 kg cabinet profile				
Make the right calculations for your TIP-ON BLUMOTION unit using the Product Configurator: <a href="http://www.blum.com/configurator">www.blum.com/configurator</a>					


Internal cabinet width LW ≥ 297 mm		
2	TIP-ON BLUMOTION synchronisation linkage	
	Version	Colour
	Round	Grey
	T60.1125W	
In combination with 1c 2 x T60.000D		
Suitable up to internal cabinet width LW 1370 mm		
Note		
To optimise the function and increase the trigger range, we generally recommend using synchronisation.		
Cutting	Internal cabinet width LW - 250 mm	

Internal cabinet width LW 243-296 mm		
TIP-ON BLUMOTION synchronisation		
	Version	Colour
	Square	RAL 7035 light grey
	T60.300D	
Cutting	Internal cabinet width LW - 224 mm	

## Ordering information

### Accessories

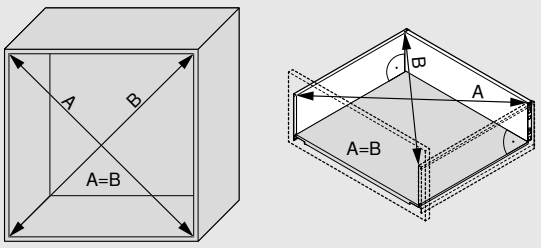
Internal cabinet width LW ≥ 297 mm		
1c	TIP-ON BLUMOTION synchronisation adapter	
	Version	Colour
	Symmetrical	RAL 7035 light grey
		<b>T60.000D</b>
Order 2x		

TIP-ON BLUMOTION checking/setting template		
	Front gap FS (mm)	Colour
	2.5	Orange
		<b>65.5627</b>

## Planning

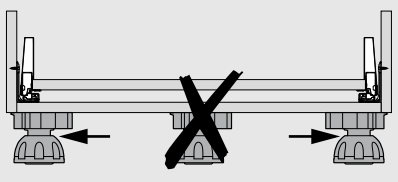
- TIP-ON BLUMOTION for MERIVOBX uses the same standard installation dimensions as MERIVOBX
- The following diagrams show a drawer with height M

**Furniture construction**



Precise manufacturing is required to ensure a front gap of at least 2.5 mm. This means that the construction must adhere to the dimensions and angles planned.

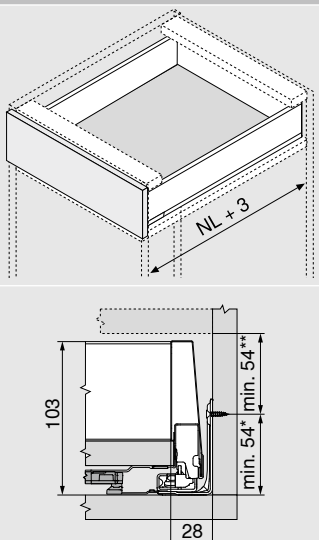
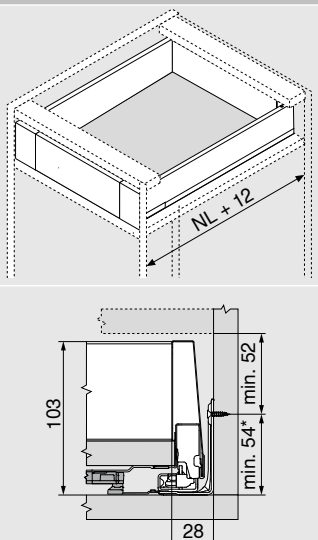
**Plinth leg**



**Front assembly**

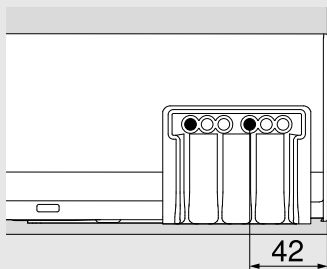


Bumpers must not be installed for TIP-ON BLUMOTION!

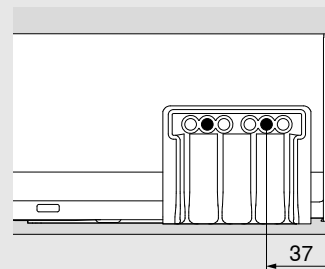
Space requirements in the cabinet	
Drawer/high fronted pull-out	Inner drawer/inner pull-out
	
<p>* + 1 mm if cabinet profiles are installed before cabinet is assembled</p> <p>** Incl. 2 mm tilt adjustment</p> <p>Latch (Z17.0M06) and latch housing (ZIF.7002) cannot be used in combination with TIP-ON BLUMOTION</p> <p>NL Nominal length</p>	

## Planning

### Screw position – inner drawer | inner pull-out

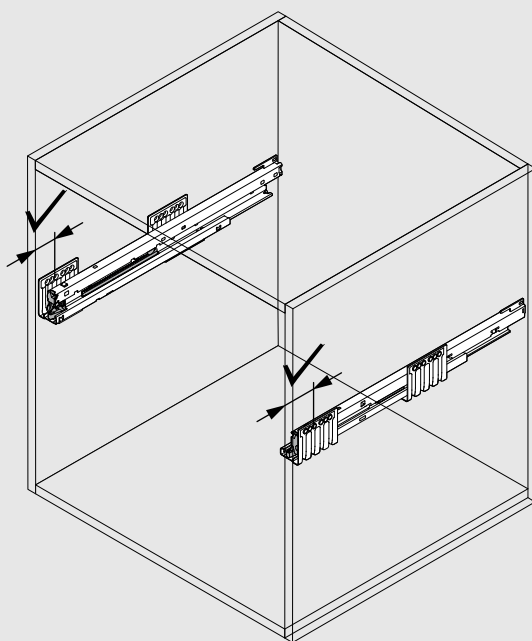


Variant 1



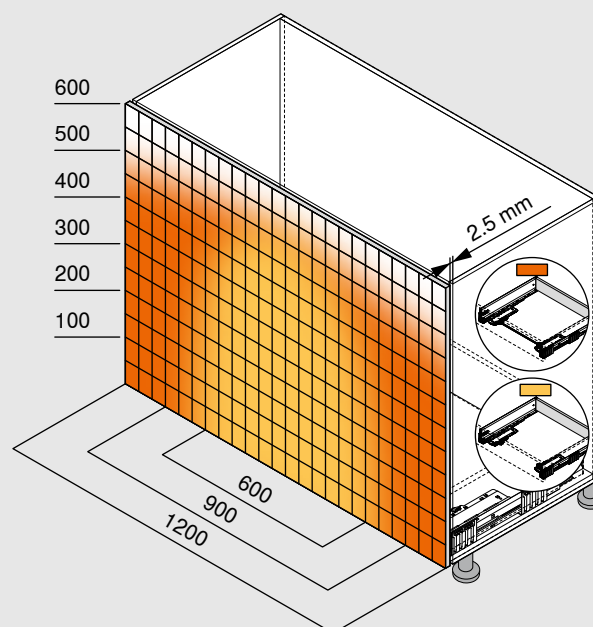
Variant 2

### Depth position



Ensure that both cabinet profiles are positioned at the correct depth.

### Trigger range



#### Trigger range

- With synchronisation
- Without synchronisation

Minimum front gap (mm)	2.5
------------------------	-----

To optimise the function and increase the trigger range, we generally recommend using synchronisation.

Example of height E, nominal length NL 500 mm

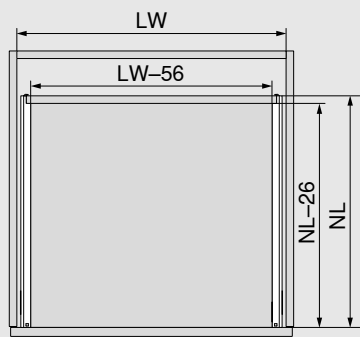
## Assembly, adjustment and removal



[www.blum.com/tobmvx](http://www.blum.com/tobmvx)

Cutting dimensions

Cutting dimensions of cutlery insert/non-slip mat

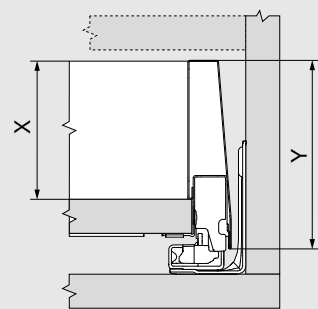


Length

Nominal length NL of drawer side - 26 mm

Width

Internal cabinet width LW - 56 mm



Height X of inner drawer side	Height Y of outer drawer side
Height N - 44.5 mm	Height N - 68.5 mm
Height M - 67 mm	Height M - 91 mm
Height K - 105 mm	Height K - 129 mm
Height E - 168 mm	Height E - 192 mm



## Material and colour

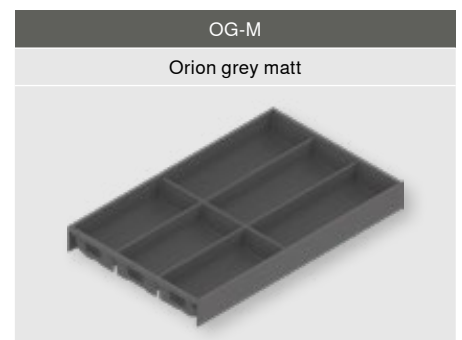
### Steel design



More information  
on AMBIA-LINE

[www.blum.com/  
ambialine](http://www.blum.com/ambialine)

### Colours



Material and colour

Wood design



More information  
on AMBIA-LINE

[www.blum.com/  
ambialine](http://www.blum.com/ambialine)

Colours





## Cutlery insert

### Steel design



- Containers with a soft touch coating
- Resistant, noise-reducing surface
- Can be positioned as desired and provides a secure hold
- Suitable for MERIVOBX drawers height M and K
- Can be used for nominal lengths of 450 to 600 mm
- Frame height 50 mm
- Material: Steel, powder-coated

### Ordering information

Cutlery insert					
	Nominal length (mm)	Width (mm)	SW-M / OG-M	IG-M	OG-M
	450	300	ZC7S450BS3		
	500	300	ZC7S500BS3		
	550	300	ZC7S550BS3		
	600	300	ZC7S600BS3		

Cutlery insert

Wood design



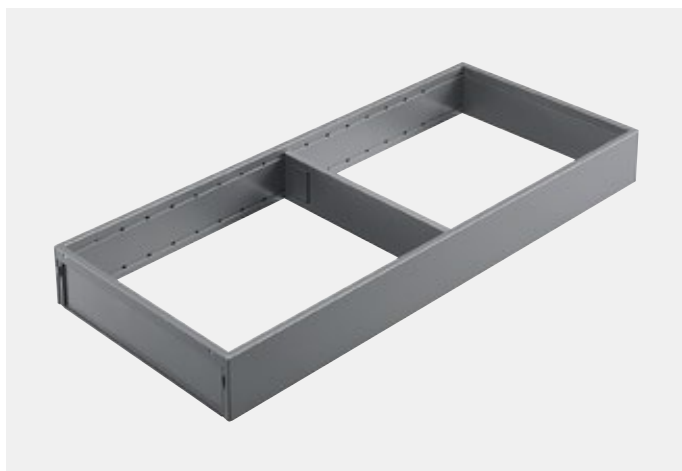
- Can be positioned as desired and provides a secure hold
- Suitable for MERIVOBX drawers height M and K
- Can be used for nominal lengths of 450 to 600 mm
- Frame height 50 mm
- Material: Wood décor/steel

Ordering information

Cutlery insert					
	Nominal length (mm)	Width (mm)	E01S/SW-M	E02G/OG-M	N01T/CS-M
	450	300	ZC7S450BH3		
	500	300	ZC7S500BH3		
	550	300	ZC7S550BH3		
	600	300	ZC7S600BH3		


## Drawer frame


### Steel design


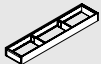





- Elegant, slim design
- Can be positioned as desired and provides a secure hold
- Adjustable cross dividers that can be adapted to the items stored, tool-free adjustment in the hole pattern
- Optional film/foil dispenser and knife holder
- Suitable for MERIVOBX drawers height M and K
- Can be used for nominal lengths of 270 to 600 mm
- Frame height 50 mm
- Material: Steel, powder-coated

### Ordering information

Drawer frame for nominal lengths of 270 mm or more					
	Nominal length (mm)	Width (mm)	SW-M	IG-M	OG-M
	270–400	242	ZC7S300RSU		
Incl. magnet for connection to the drawer side or steel back					

Adapter profile for connection to chipboard back (optional)					
	Height	Width (mm)	SW-M	IG-M	OG-M
	M	242	ZC7A0U0M		
	K	242	ZC7A0U0K		
Recommended from nominal length 350 mm					

Drawer frame					
	Nominal length (mm)	Width (mm)	SW-M	IG-M	OG-M
	450	100	ZC7S450RS1		
	500	100	ZC7S500RS1		
	550	100	ZC7S550RS1		
	600	100	ZC7S600RS1		
	Nominal length (mm)	Width (mm)	SW-M	IG-M	OG-M
	450	200	ZC7S450RS2		
	500	200	ZC7S500RS2		
	550	200	ZC7S550RS2		
	600	200	ZC7S600RS2		

Cross divider					
	Height (mm)	Width (mm)	SW-M	IG-M	OG-M
	50	100	ZC7Q010SS		
	Height (mm)	Width (mm)	SW-M	IG-M	OG-M
	50	200	ZC7Q020SS		
	Height (mm)	Width (mm)	SW-M	IG-M	OG-M
	50	242	ZC7Q0U0SS		

## Drawer frame

### Wood design



- Elegant, slim design
- Can be positioned as desired and provides a secure hold
- Adjustable cross dividers that can be adapted to the items stored, tool-free adjustment in the hole pattern
- Optional film/foil dispenser and knife holder
- Suitable for MERIVOBX drawers height M and K
- Can be used for nominal lengths of 270 to 600 mm
- Frame height 50 mm
- Material: Wood décor/steel

### Ordering information

#### Drawer frame for nominal lengths of 270 mm or more

	Nominal length (mm)	Width (mm)	E01S/SW-M	E02G/OG-M	N01T/CS-M
	270–400	242	ZC7S300RHU		

#### Drawer frame

	Nominal length (mm)	Width (mm)	E01S/SW-M	E02G/OG-M	N01T/CS-M
	450	100	ZC7S450RH1		
	500	100	ZC7S500RH1		
	550	100	ZC7S550RH1		
	600	100	ZC7S600RH1		
	450	200	ZC7S450RH2		
	500	200	ZC7S500RH2		
	550	200	ZC7S550RH2		
	600	200	ZC7S600RH2		

#### Cross divider with spring clamp

	Height (mm)	Width (mm)	E01S	E02G	N01T
	50	100	ZC7Q010SH		
	50	200	ZC7Q020SH		
	50	242	ZC7Q000SH		



## Frame for high fronted pull-outs



### Steel design





- Elegant, slim design
- Can be positioned as desired and provides a secure hold
- Adjustable cross dividers that can be adapted to the items stored, tool-free adjustment in the hole pattern
- Spice holder available as an option
- Suitable for MERIVOBX high fronted pull-out and inner pull-out, height E
- Can be used for nominal lengths of 270 to 600 mm
- Frame height 110 mm
- Material: Steel, powder-coated

### Ordering information

Frame for high fronted pull-outs					
	Nominal length (mm)	Width (mm)	SW-M	IG-M	OG-M
	270–600	242	ZC7F300RSU		
	400–600	218	ZC7F400RSP		

Adapter profile for connection to chipboard back (optional)					
	Height	Width (mm)	SW-M	IG-M	OG-M
	E	242	ZC7A0U0C		
	E	218	ZC7A0P0C		
Recommended from nominal length 350 mm					

Cross divider					
	Height (mm)	Width (mm)	SW-M	IG-M	OG-M
	110	242	ZC7Q0U0FS		
	110	218	ZC7Q0P0FS		



## Frame for high fronted pull-outs



### Wood design



- Elegant, slim design
- Can be positioned as desired and provides a secure hold
- Adjustable cross dividers that can be adapted to the items stored, tool-free adjustment in the hole pattern
- Spice holder available as an option
- Suitable for MERIVOBX high fronted pull-out and inner pull-out, height E
- Can be used for nominal lengths of 270 to 600 mm
- Frame height 110 mm
- Material: Wood décor/steel

### Ordering information

Frame for high fronted pull-outs					
	Nominal length (mm)	Width (mm)	E01S/SW-M	E02G/OG-M	N01T/CS-M
	270–600	242	ZC7F300RHU		
	400–600	218	ZC7F400RHP		

Cross divider					
	Height (mm)	Width (mm)	E01S	E02G	N01T
	110	242	ZC7Q0U0FH		
	110	218	ZC7Q0P0FH		






## AMBIA-LINE cross gallery

### Steel design



- Cross gallery made from aluminium for cutting to size
- Can be positioned as desired and provides a secure hold
- Suitable for MERIVOBX high fronted pull-out and inner pull-out, height E

### Ordering information

Cross gallery for cutting to size				
	Length (mm)	SW-M	IG-M	OG-M
	1059	ZR4.1059U		
	Suitable for cabinet width KB up to 1200 mm			
For cutting to size				
Cutting:		Internal cabinet width LW - 111 mm		
Attachments				
		SW-M	IG-M	OG-M
	Gallery, gallery with design element, BOXCAP, E drawer side	ZC4U10E0		
	Design element BOXCOVER	ZC4U11E0		
Lateral divider				
	Length (mm)	SW-M	IG-M	OG-M
	84	ZC4U10F0		



## Bottle set



### Steel design





- Bottle set for combination with drawer frame, for nominal lengths of 450 mm or greater, steel design
- Can be positioned as desired and provides a secure hold
- Suitable for MERIVOBX high fronted pull-out, height E
- Installation height 140 mm (drawer frame with bottle set)
- Material: Steel, powder-coated

### Ordering information

Bottle set					
	Nominal length (mm)	Width (mm)	SW-M	IG-M	OG-M
	from 450	100	ZC7B0100S		
	450 or more	200	ZC7B0200S		
	Not suitable for inner pull-outs.				

Narrow drawer frame					
	Nominal length (mm)	Width (mm)	SW-M	IG-M	OG-M
	450	100	ZC7S450RS1		
	500	100	ZC7S500RS1		
	550	100	ZC7S550RS1		
	600	100	ZC7S600RS1		

Wide drawer frame					
	Nominal length (mm)	Width (mm)	SW-M	IG-M	OG-M
	450	200	ZC7S450RS2		
	500	200	ZC7S500RS2		
	550	200	ZC7S550RS2		
	600	200	ZC7S600RS2		

## Kitchen accessories



The attractive AMBIA-LINE kitchen accessories combine elegant design with well-conceived functionality. Holders for knives, plates and spices and a film/foil dispenser help to keep the kitchen tidy. Everything runs like clockwork because you have clear visibility of utensils in the pull-out and everything is immediately to hand.



### Kitchen accessories

Assembly, adjustment and removal

[www.blum.com/ambialine-accessories](http://www.blum.com/ambialine-accessories)

## Ordering information

Knife holder			
	Length (mm)	Width (mm)	OG-M
	409	187	ZC7M0200
For 9 knives			
For drawer height M and height K			
Nominal length 450 mm or more			
Foil/film dispenser			
	Length (mm)	Width (mm)	
	409	187	OG-M
	Dual dispenser, cling film and aluminium foil, with film/foil		ZC7C0000
	Dual dispenser, cling film and aluminium foil, without film/foil		ZC7C0001
For drawer height M and height K			
Nominal length 450 mm or more			
Spice holder			
	Length (mm)	Width (mm)	OG-M
	356	205	ZC7G0P0I
For high fronted pull-out, height E			
Plate holder			
	Plate Ø (mm)	Height of storage items	OG-M
	186–322	Up to 12 plates	ZC7T0350
For high fronted pull-out, height E			



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System



**ISO 14001**  
Certified Environmental  
System



**ISO 50001**  
Certified Energy  
System



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