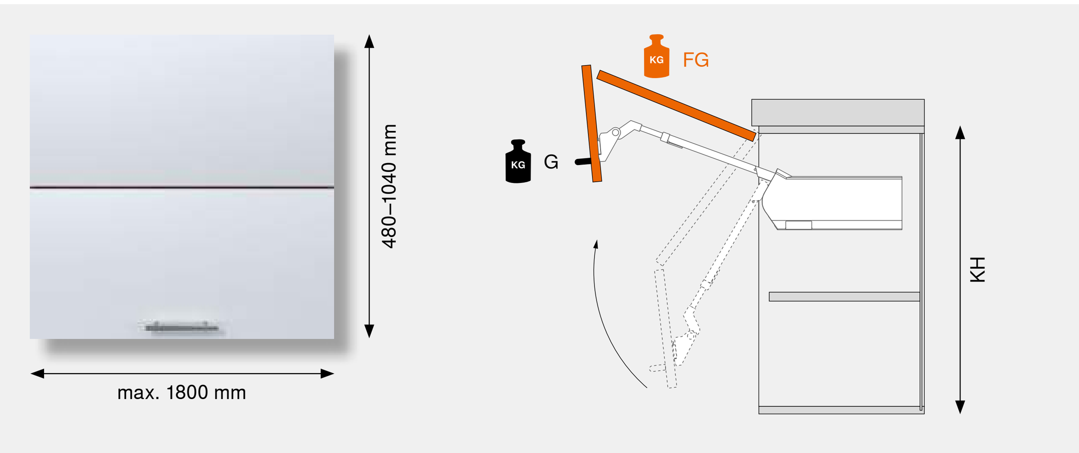
AVENTOS HF

BLUMOTION by Blum

SERVO-DRIVE by Blum

AVENTOS HF assembly video
www.blum.com/assemblyaventoshf



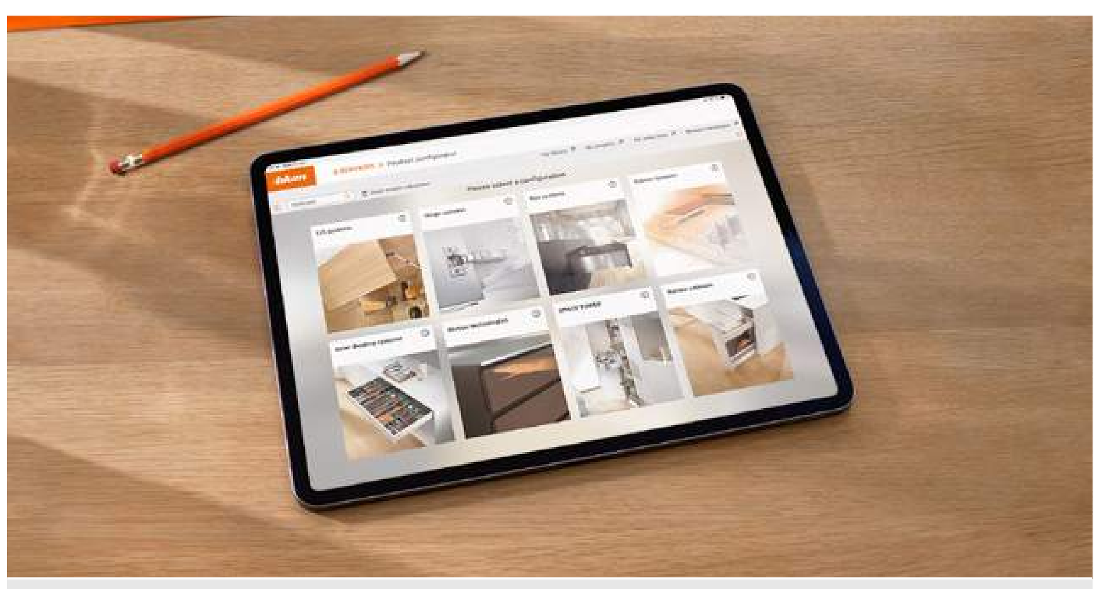
Power factor (LF) =
cabinet height (KH) [mm] x combined front weight (FG) including handle [kg]

We recommend the more powerful lift mechanism for applications in overlapping ranges.

	Fronts: Wood	Fronts: Wide alu frame	Fronts: Narrow alu frame
Lift mechanism set			
LF 2600–5500 (1 pc LF 960–2650)	20F2200.05		
LF 5350–10150	20F2500.05		
LF 9000–17250 (3 pcs LF 13500–25900)	20F2800.05		
SERVO-DRIVE set			
We recommend using two synchronised drive units for three lift mechanisms or more	21FA000		
Cover cap set			
	20F8020		
Cover cap set for SERVO-DRIVE			
	21F8020		
Telescopic arm set			
KH 480–570 mm	20F3200.01		
KH 560–710 mm	20F3500.01		
KH 700–900 mm	20F3800.01		
KH 760–1040 mm	20F3900.01		
Mounting plate for telescopic arm			
Screw-on*	175H3100	175H3100	175H5B00
EXPANDO	177H3100E		
Knock-in	177H3100		
CLIP top 120° hinge			
Screw-on*	70T5550.TL	70T5550.TL	72T550A.TL
INSERTA	70T5590BTL		
Mounting plate for CLIP top 120° hinge			
Screw-on*	175H3100		
EXPANDO	177H3100E		
Knock-in	177H3100		
CLIP top centre hinge			
Screw-on*	78Z5500T	78Z5500T	78Z550AT
EXPANDO	78Z553ET		
Mounting plate for CLIP top centre hinge			
Screw-on*	175H3100	175H3100	175H5A00
EXPANDO	177H3100E		
Knock-in	177H3100		
Opening angle stop			
104°	20F7051		
83°	20F7011		

* Use 2 chipboard screws (609.1x00) per side for wooden fronts.
Use 2 counter sunk self tapping screws (660.0950) per side for wide alu frames.

Further information on AVENTOS HF
www.blum.com/aventoshf



Use the front weight and cabinet height to calculate the power factor of the lift mechanism.
We would be happy to assist you with your product selection at www.blum.com/configurator

Information

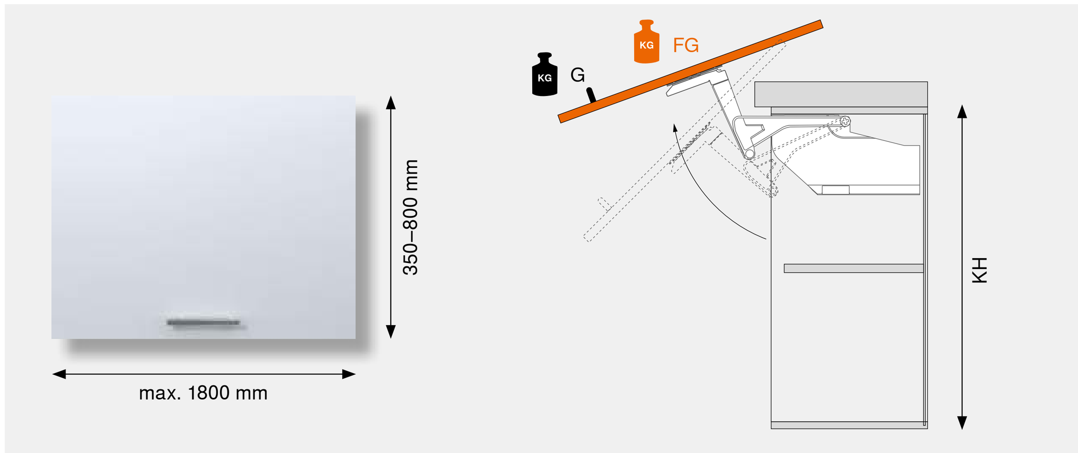
■	SERVO-DRIVE	G	Handle
□	Standard	KH	Cabinet height
LF	Power factor	FB	Front width
FG	Front weight	FH	Front height

AVENTOS HS

BLUMOTION by Blum

SERVO-DRIVE by Blum

AVENTOS HS assembly video
www.blum.com/assemblyaventoshs



In order to select the correct lift mechanism, it is necessary to establish both the cabinet height and the weight of the front including the handle.

We recommend the more powerful lift mechanism for applications in overlapping ranges.

Lift mechanism set

KH (mm)	KH 350–525 mm: 20S2A00.05	20S2B00.05	20S2C00.05	KH (mm)	KH 526–675 mm: 20S2D00.05	20S2E00.05	20S2F00.05	KH (mm)	KH 676–800 mm: 20S2G00.05	20S2H00.05	20S2I00.05
	Weight of front incl. handle (kg)				Weight of front incl. handle (kg)				Weight of front incl. handle (kg)		
350	2.00–5.00	4.50–9.50	9.25–10.50	526	3.00–6.75	6.25–13.00	12.00–16.50	676	3.50–8.00	7.00–13.50	13.00–21.50
355	2.00–4.75	4.50–9.50	9.25–10.50	530	3.00–6.75	6.25–12.75	11.75–16.75	680	3.50–8.00	7.00–13.50	13.00–21.50
360	2.00–4.75	4.50–9.50	9.25–10.75	535	3.00–6.75	6.25–12.75	11.75–16.75	685	3.50–8.00	7.00–13.25	12.75–21.50
365	2.00–4.75	4.50–9.25	9.00–11.00	540	3.00–6.50	6.00–12.75	11.75–17.00	690	3.50–7.75	6.75–13.25	12.75–21.50
370	2.00–4.75	4.50–9.25	9.00–11.00	545	3.00–6.50	6.00–12.50	11.50–17.25	695	3.50–7.75	6.75–13.25	12.50–21.50
375	2.00–4.75	4.50–9.25	9.00–11.25	550	3.00–6.50	6.00–12.50	11.50–17.25	700	3.50–7.75	6.75–13.25	12.50–21.50
380	2.00–4.75	4.50–9.25	9.00–11.25	555	3.00–6.50	6.00–12.50	11.50–17.50	705	3.50–7.75	6.75–13.25	12.25–21.50
385	2.00–4.75	4.50–9.25	9.00–11.50	560	3.00–6.50	6.00–12.25	11.25–17.50	710	3.50–7.75	6.75–13.25	12.25–21.25
390	2.00–4.75	4.50–9.00	8.75–11.50	565	3.00–6.25	5.75–12.25	11.25–17.75	715	3.50–7.50	6.75–13.00	12.00–21.25
395	2.00–4.75	4.50–9.00	8.75–11.75	570	3.00–6.25	5.75–12.25	11.25–17.75	720	3.50–7.50	6.75–13.00	12.00–21.25
400	2.00–4.75	4.25–9.00	8.75–12.00	575	3.00–6.25	5.75–12.00	11.00–18.00	725	3.50–7.50	6.75–13.00	12.00–21.00
405	2.25–4.50	4.25–9.00	8.75–12.00	580	3.00–6.25	5.75–12.00	11.00–18.00	730	3.50–7.50	6.75–13.00	11.75–21.00
410	2.25–4.50	4.25–9.00	8.75–12.25	585	3.00–6.25	5.75–12.00	10.75–18.25	735	3.50–7.50	6.50–13.00	11.75–20.75
415	2.25–4.50	4.25–8.75	8.50–12.50	590	3.00–6.00	5.50–12.00	10.75–18.25	740	3.50–7.25	6.50–12.75	11.75–20.75
420	2.25–4.50	4.25–8.75	8.50–12.50	595	3.00–6.00	5.50–11.75	10.50–18.50	745	3.50–7.25	6.50–12.75	11.50–20.50
425	2.25–4.50	4.25–8.75	8.50–12.75	600	3.00–6.00	5.50–11.75	10.50–18.50	750	3.50–7.25	6.50–12.75	11.50–20.50
430	2.25–4.50	4.25–8.75	8.50–12.75	605	3.00–6.00	5.50–11.75	10.50–18.50	755	3.75–7.25	6.50–12.75	11.25–20.50
435	2.25–4.50	4.25–8.75	8.50–13.00	610	3.00–6.00	5.50–11.75	10.50–18.50	760	3.75–7.25	6.50–12.75	11.25–20.25
440	2.25–4.50	4.25–8.50	8.25–13.00	615	3.00–5.75	5.50–11.50	10.25–18.75	765	3.75–7.25	6.50–12.50	11.00–20.25
445	2.25–4.50	4.25–8.50	8.25–13.25	620	3.00–5.75	5.50–11.50	10.25–18.75	770	3.75–7.00	6.25–12.50	11.00–20.25
450	2.25–4.25	4.00–8.50	8.25–13.50	625	3.00–5.75	5.50–11.50	10.25–18.75	775	3.75–7.00	6.25–12.50	11.00–20.25
455	2.25–4.25	4.00–8.50	8.25–13.50	630	3.00–5.75	5.50–11.50	10.25–18.75	780	4.00–7.00	6.25–12.50	10.75–20.25
460	2.25–4.25	4.00–8.25	8.00–13.75	635	3.00–5.50	5.25–11.50	10.25–18.75	785	4.00–7.00	6.25–12.50	10.75–20.00
465	2.25–4.25	4.00–8.25	8.00–13.75	640	3.00–5.50	5.25–11.25	10.00–18.75	790	4.00–7.00	6.00–12.25	10.75–20.00
470	2.50–4.25	4.00–8.25	8.00–14.00	645	3.00–5.50	5.25–11.25	10.00–18.75	795	4.00–7.00	6.00–12.25	10.50–20.00
475	2.50–4.25	3.75–8.00	7.75–14.00	650	3.00–5.50	5.25–11.25	10.00–19.00	800	4.00–7.00	6.00–12.25	10.50–20.00
480	2.50–4.25	3.75–8.00	7.75–14.25	655	3.00–5.50	5.25–11.25	10.00–19.00				
485	2.50–4.25	3.75–8.00	7.75–14.25	660	3.00–5.50	5.25–11.25	10.00–19.00				
490	2.50–4.25	3.75–8.00	7.75–14.50	665	3.00–5.25	5.00–11.00	09.75–19.00				
495	2.50–4.25	3.75–7.75	7.50–14.50	670	3.00–5.25	5.00–11.00	09.75–19.00				
500	2.50–4.25	3.50–7.75	7.50–14.75	675	3.00–5.25	5.00–11.00	09.75–19.00				
505	2.50–4.00	3.50–7.75	7.50–14.75								
510	2.50–4.00	3.50–7.75	7.50–14.75								
515	2.50–4.00	3.50–7.50	7.25–14.75								
520	2.50–4.00	3.50–7.50	7.25–15.00								
525	2.50–4.00	3.25–7.50	7.25–15.00								

Example
Cabinet height KH = 600 mm
Weight of front = 10 kg
Lift mechanism selection = 20S2E00.05
KH = 602 mm –> 600 mm
KH = 603 mm –> 605 mm

	Fronts: Wood	Fronts: Wide alu frame	Fronts: Narrow alu frame
SERVO-DRIVE set			
We recommend one SERVO-DRIVE drive unit per set for connected fronts.	21FA000		
Lever arm set			
	20S3500.06		
Lever arm set for SERVO-DRIVE			
	21S3500.01		
Cover cap set			
	20S8020		
Cover cap set for SERVO-DRIVE			
	21S8020		
Front fixing bracket set			
Screw-on*	20S4200	20S4200	20S4200A
Front fixing bracket for thin fronts			
EXPANDO T	20S42T1		
Round cross stabiliser rod			
Length 1061 mm	20Q1061UN		
□ Internal cabinet width LW - 129 mm			
■ Internal cabinet width LW - 164 mm			
Connecting piece for cross stabiliser			
From internal cabinet width LW 1190 mm	20Q153ZN		
□ Internal cabinet width LW / 2 - 147 mm			
■ Internal cabinet width LW / 2 - 165 mm			

* Use 4 chipboard screws (609.1x00) per side for wooden fronts.
Use 4 counter sunk self tapping screws (660.0950) per side for wide alu frames.

Further information on AVENTOS HS
www.blum.com/aventoshs

AVENTOS HL

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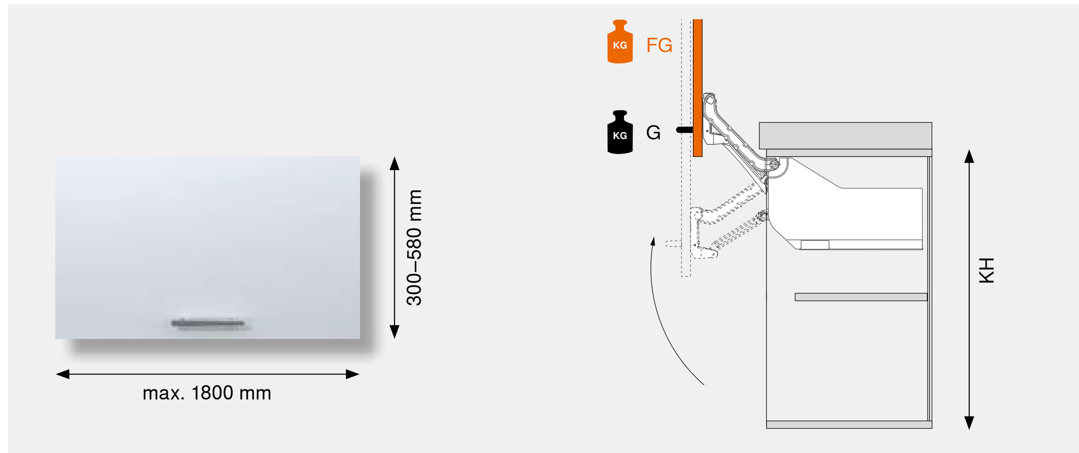
AVENTOS HL assembly video
www.blum.com/assemblyaventoshl



In order to select the correct lift mechanism, it is necessary to establish both the cabinet height and the weight of the front including the handle.

We recommend the more powerful lift mechanism for applications in overlapping ranges.

Lift mechanism set

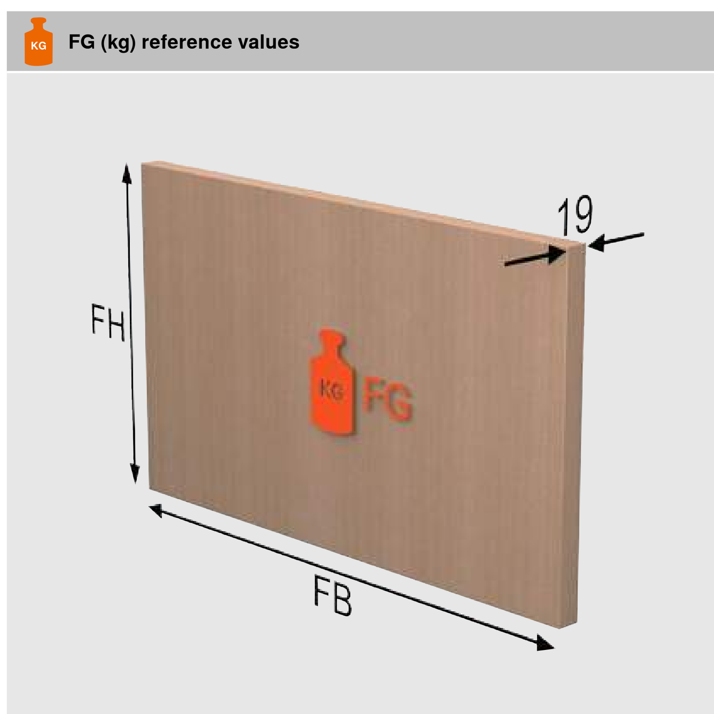
KH (mm)	20L2100.05	20L2300.05	20L2500.05	20L2700.05	20L2900.05
	Weight of front incl. handle (kg)				
300–349	1.25–4.25	3.50–7.25	6.50–12.00	11.00–20.00	
350–399	1.25–2.50	1.75–5.00	4.25–9.00	8.00–14.75	13.50–20.00
400–550		1.75–3.50	2.75–6.75	5.75–11.75	10.50–20.00
450–580			2.00–5.25	4.25–9.25	8.25–16.50

	Fronts: Wood	Fronts: Wide alu frame	Fronts: Narrow alu frame
SERVO-DRIVE set			
We recommend one SERVO-DRIVE drive unit per set for connected fronts.	21FA000		
Lever arm set			
KH 300–349 mm	20L3200.06		
KH 350–399 mm	20L3500.06		
KH 400–550 mm	20L3800.06		
KH 450–580 mm	20L3900.06		
Lever arm set for SERVO-DRIVE			
KH 300–349 mm	21L3200.01		
KH 350–399 mm	21L3500.01		
KH 400–550 mm	21L3800.01		
KH 450–580 mm	21L3900.01		
Cover cap set			
	20L8020		
Cover cap set for SERVO-DRIVE			
	21L8020		
Front fixing bracket set			
Screw-on*	20S4200	20S4200	20S4200A
Front fixing bracket for thin fronts			
EXPANDO T	20S42T1		
Oval cross stabiliser rod			
Length 1061 mm	20Q1061UA		
□ Internal cabinet width LW - 129 mm			
■ Internal cabinet width LW - 164 mm			
Connecting piece for cross stabiliser			
From internal cabinet width LW 1190 mm	20Q153ZA		
□ Internal cabinet width LW / 2 - 147 mm			
■ Internal cabinet width LW / 2 - 165 mm			

* Use 4 chipboard screws (609.1x00) per side for wooden fronts.
Use 4 counter sunk self tapping screws (660.0950) per side for wide alu frames.

Further information on AVENTOS HL
www.blum.com/aventoshl

FG (kg) reference values



FH (mm) \ FB (mm)	400			450			500			550			600			700			800			900			1000			1200			1500			1800		
300	1.6	1.7	1.6	1.7	1.9	1.8	1.9	2.2	2.0	2.1	2.4	2.2	2.3	2.6	2.4	2.7	3.0	2.7	3.1	3.5	3.1	3.5	3.9	3.5	3.9	4.3	3.8	4.7	5.2	4.6	5.8	6.5	5.7	7.0	7.8	6.8
350	1.8	2.0	1.9	2.0	2.3	2.1	2.3	2.5	2.3	2.5	2.8	2.5	2.7	3.0	2.7	3.2	3.5	3.1	3.6	4.0	3.5	4.1	4.5	4.0	4.5	5.0	4.4	5.4	6.1	5.2	6.8	7.6	6.5	8.1	9.1	7.7
400	2.1	2.3	2.1	2.3	2.6	2.3	2.6	2.9	2.6	2.8	3.2	2.8	3.1	3.5	3.0	3.6	4.0	3.5	4.1	4.6	4.0	4.7	5.2	4.4	5.2	5.8	4.9	6.2	6.9	5.9	7.8	8.7	7.3	9.3	10.4	8.7
450	2.3	2.6	2.3	2.6	2.9	2.6	2.9	3.2	2.8	3.2	3.6	3.1	3.5	3.9	3.4	4.1	4.5	3.9	4.7	5.2	4.4	5.2	5.8	4.9	5.8	6.5	5.5	7.0	7.8	6.5	8.7	9.7	8.1	10.5	11.7	9.6
500	2.6	2.9	2.6	2.9	3.2	2.8	3.2	3.6	3.1	3.6	4.0	3.4	3.9	4.3	3.7	4.5	5.1	4.3	5.2	5.8	4.8	5.8	6.5	5.4	6.5	7.2	6.0	7.8	8.7	7.1	9.7	10.8	8.8	11.6	13.0	10.6
550	2.8	3.2	2.8	3.2	3.6	3.1	3.6	4.0	3.4	3.9	4.4	3.7	4.3	4.8	4.0	5.0	5.6	4.7	5.7	6.4	5.3	6.4	7.1	5.9	7.1	7.9	6.5	8.5	9.5	7.8	10.7	11.9	9.6	12.8	14.3	11.5
600	3.1	3.5	3.0	3.5	3.9	3.4	3.9	4.3	3.7	4.3	4.8	4.0	4.7	5.2	4.4	5.4	6.1	5.0	6.2	6.9	5.7	7.0	7.8	6.4	7.8	8.7	7.1	9.3	10.4	8.4	11.6	13.0	10.4	14.0	15.6	12.4
700	3.6	4.0	3.5	4.1	4.5	3.9	4.5	5.1	4.3	5.0	5.6	4.7	5.4	6.1	5.0	6.3	7.1	5.8	7.2	8.1	6.6	8.1	9.1	7.4	9.0	10.1	8.1	10.9	12.1	9.7	13.6	15.2	12.0	16.3	18.2	14.3
800	4.1	4.6	4.0	4.7	5.2	4.4	5.2	5.8	4.8	5.7	6.4	5.3	6.2	6.9	5.7	7.2	8.1	6.6	8.3	9.2	7.5	9.3	10.4	8.3	10.3	11.6	9.2	12.4	13.9	10.9	15.5	17.3	13.6	18.6	20.8	16.2
900	4.7	5.2	4.4	5.2	5.8	4.9	5.8	6.5	5.4	6.4	7.1	5.9	7.0	7.8	6.4	8.1	9.1	7.4	9.3	10.4	8.3	10.5	11.7	9.3	11.6	13.0	10.3	14.0	15.6	12.2	17.4	19.5	15.1	20.9	23.4	18.0
1040	5.4	6.0	5.1	6.0	6.8	5.7	6.7	7.5	6.2	7.4	8.3	6.8	8.1	9.0	7.3	9.4	10.5	8.4	10.7	12.0	9.5	12.1	13.5	10.7	13.4	15.0	11.8	16.1	18.0	14.0	20.2	22.5	17.3	24.2	27.0	20.7

Chipboard
Density: 680 kg/m³

MDF
Density: 760 kg/m³

Glass/aluminium
Glass density: 2500 kg/m³

The weights provided are reference values only and may vary depending on the material density and front dimensions

AVENTOS HK top

BLUMOTION by Blum
SERVO-DRIVE by Blum
TIP-ON by Blum

AVENTOS HK top
assembly video
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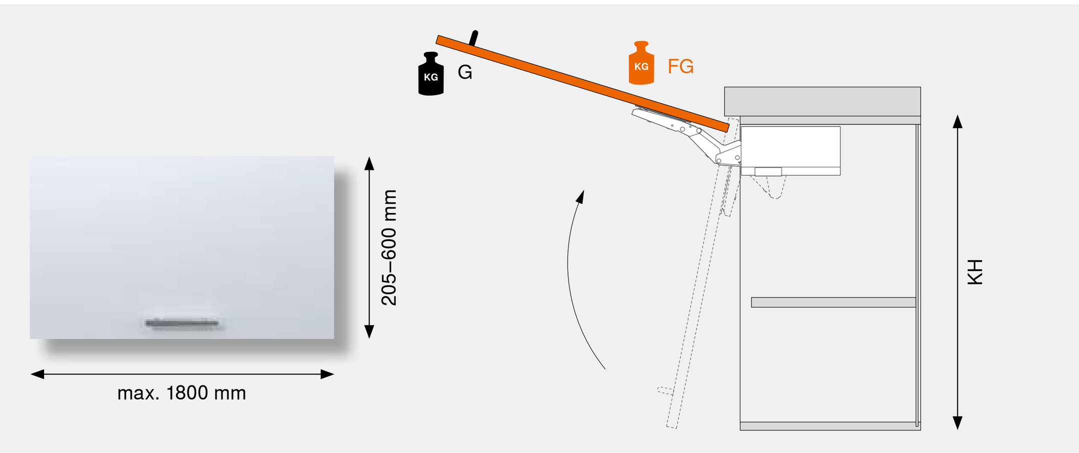
aventoshktopassembly



Power factor (LF) =
cabinet height (KH) [mm] x front weight (FG)
incl. double handle weight (G) [kg]

We recommend the more powerful lift mechanism for applications in overlapping ranges.

		Fronts: Wood	Fronts: Wide alu frame	Fronts: Narrow alu frame
Lift mechanism set with pre-mounted system screws				
LF 420–1610	OW 107°	22K2310		
LF 930–2800	OW 107°	22K2510		
LF 1730–5200	OW 107°	22K2710		
LF 3200–9000	OW 107°	22K2910		
Lift mechanism set for TIP-ON with pre-mounted system screws				
LF 420–1610	OW 107°	22K2310T		
LF 930–2800	OW 107°	22K2510T		
LF 1730–5200	OW 100°	22K2710T		
LF 3200–9000	OW 100°	22K2910T		
Lift mechanism set with chipboard screws with positioning system				
LF 420–1610	OW 107°	22K2300		
LF 930–2800	OW 107°	22K2500		
LF 1730–5200	OW 107°	22K2700		
LF 3200–9000	OW 107°	22K2900		
Lift mechanism set for TIP-ON with chipboard screws with positioning system				
LF 420–1610	OW 107°	22K2300T		
LF 930–2800	OW 107°	22K2500T		
LF 1730–5200	OW 100°	22K2700T		
LF 3200–9000	OW 100°	22K2900T		
SERVO-DRIVE set				
We recommend using two synchronised drive units for three lift mechanisms or more		23KA000		
Cover cap set				
		22K8000		
Cover cap set for SERVO-DRIVE				
		23K8000		
Front fixing bracket set				
Screw-on*		20S4200	20S4200	20S4200A
Front fixing bracket for thin fronts				
EXPANDO T		20S42T1		
TIP-ON set				
Up to KH 600 mm		956.1004		
Adapter plate				
Straight adapter plate		956.1201		
Cruciform adapter plate		956A1501		

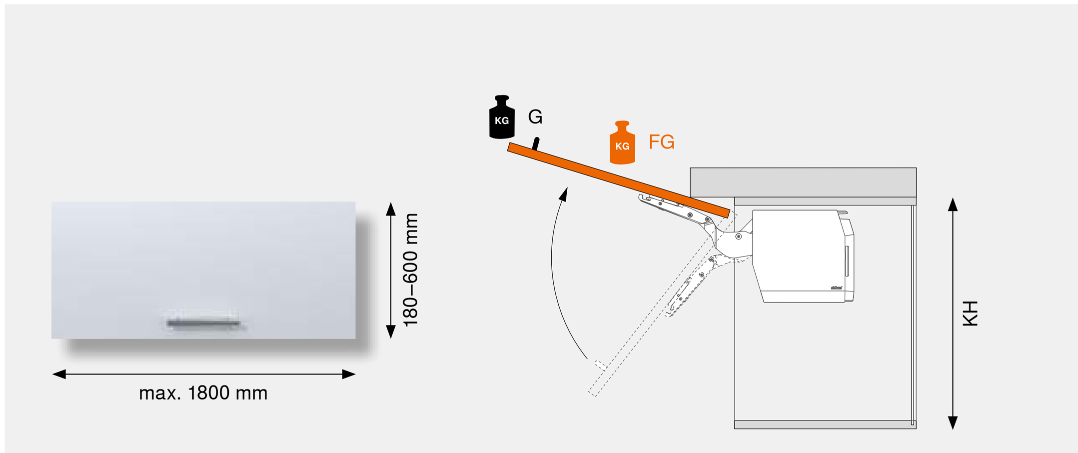
* Use 2 chipboard screws (609.1x00) per side for wooden fronts.
Use 2 counter sunk self tapping screws (660.0950) per side for wide alu frames.

Further information on AVENTOS HK top
www.blum.com/aventoshktop

AVENTOS HK-S

BLUMOTION by Blum
TIP-ON by Blum

AVENTOS HK-S
assembly video
www.blum.com/
assemblyaventoshks



Power factor (LF) =
cabinet height (KH) [mm] x front weight (FG)
incl. double handle weight (G) [kg]

We recommend the more powerful lift mechanism for applications in overlapping ranges.

			Fronts: Wood	Fronts: Wide alu frame	Fronts: Narrow alu frame
Lift mechanism set					
LF 220–500	OW 107°		20K2B00.06 *		
LF 400–1000	OW 107°		20K2C00.06		
LF 960–2215	OW 107°		20K2E00.06		
Lift mechanism set for TIP-ON					
LF 220–500	OW 107°		20K2B00T06 *		
LF 400–1000	OW 107°		20K2C00T06		
LF 960–2215	OW 107°		20K2E00T06		
Front fixing bracket					
Screw-on**		2 x	175H3100	175H3100	
EXPANDO		2 x	177H3100E		
Knock-in		2 x	177H3100		
Front fixing bracket set					
Screw-on					20K4A00A02
TIP-ON set					
Up to KH 600 mm			956.1004		
Adapter plate					
Straight adapter plate			956.1201		
Cruciform adapter plate			956A1501		
Opening angle stop					
OW 100°			20K7A41		
OW 75°			20K7A11		

* One lift mechanism in the set is unsprung

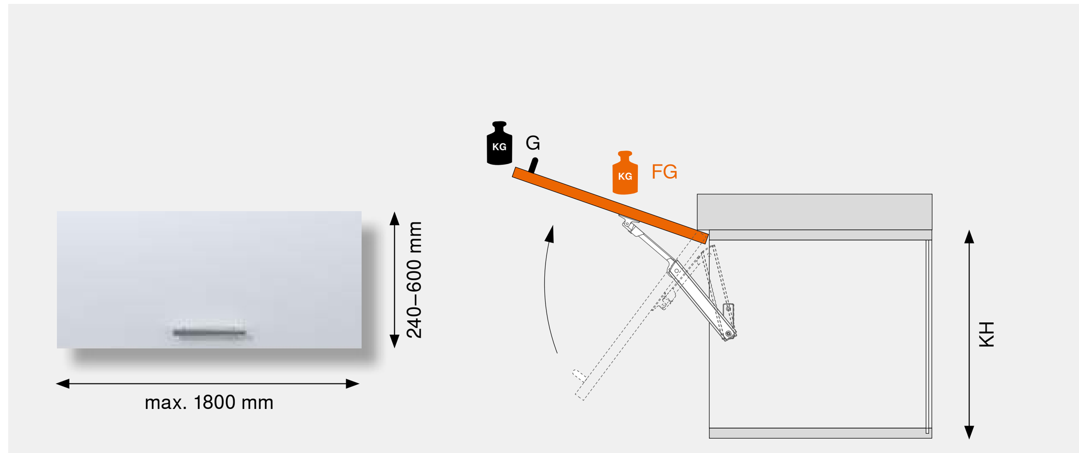
** Use 2 chipboard screws (609.1x00) for wooden fronts.
Use 2 counter sunk self tapping screws (660.0950) for wide alu frames.

Further information on AVENTOS HK-S
www.blum.com/aventoshks

AVENTOS HK-XS

BLUMOTION by Blum
TIP-ON by Blum

AVENTOS HK-XS
assembly video
www.blum.com/
assemblyaventoshkxs



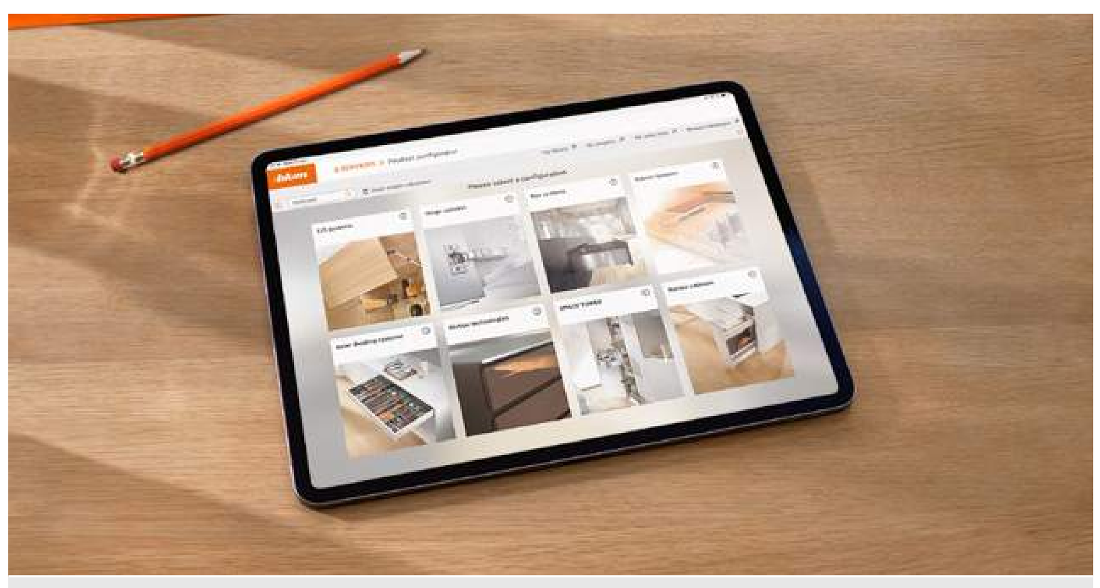
Power factor (LF) =
cabinet height (KH) [mm] x front weight (FG)
incl. double handle weight (G) [kg]

The power factor LF is doubled when used on both sides.
We recommend the more powerful lift mechanism for applications in overlapping ranges.

		Fronts: Wood	Fronts: Wide alu frame	Fronts: Narrow alu frame
Lift mechanism				
LF 200–1000	OW 105°	20K1101		
LF 500–1500	OW 105°	20K1301		
LF 800–1800	OW 105°	20K1501		
Lift mechanism for TIP-ON				
LF 180–800	OW 105°	20K1101T		
LF 500–1200	OW 105°	20K1301T		
LF 800–1600	OW 105°	20K1501T		
Cabinet fixing				
Screw-on*		20K5101		
EXPANDO		20K51E1		
Front fixing bracket				
Screw-on*		20K4101	20K4101	20K4101A
EXPANDO		20K41E1		
CLIP top BLUMOTION 110° hinge / 95° aluminium frame door hinge				
INSERTA		71B3590		
Screw-on*		71B3550	71B3550	71B950A
CLIP top 110° hinge / 95° aluminium frame door hinge				
INSERTA		70T3590.TL		
Screw-on*		70T3550.TL	70T3550.TL	70T950A.TL
Mounting plate				
Screw-on *		175H3100		
EXPANDO		177H3100E		
TIP-ON set				
Up to KH 600 mm		956.1004		
Adapter plate				
Straight adapter plate		956.1201		
Cruciform adapter plate		956A1501		
Opening angle stop				
OW 86°		70T3553		

* Use 2 chipboard screws (609.1x00) per side for wooden fronts.
Use 2 counter sunk self tapping screws (660.0950) per side for wide alu frames.

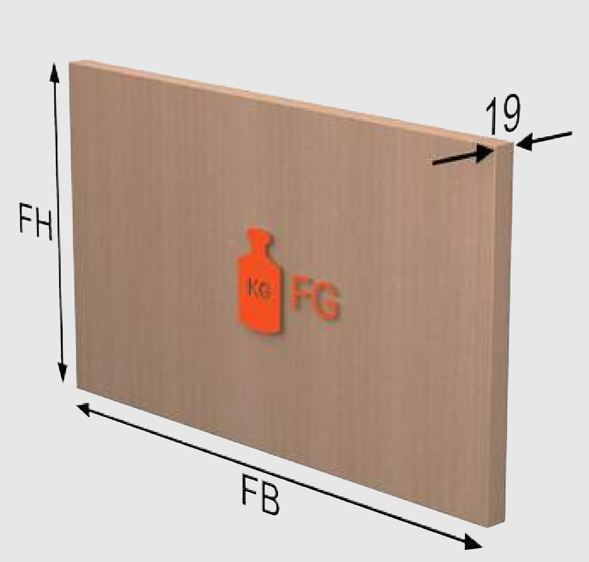
Further information on AVENTOS HK-XS
www.blum.com/aventoshkxs



Use the front weight and cabinet height to calculate the power factor of the lift mechanism. We would be happy to assist you with your product selection at www.blum.com/configurator

Information			
■ (orange)	SERVO-DRIVE	G	Handle
□	Standard	KH	Cabinet height
■	TIP-ON	FB	Front width
LF	Power factor	FH	Front height
FG	Front weight	OW	Opening angle stop

FG (kg) reference values



FH (mm) \ FB (mm)	400			450			500			550			600			700			800			900			1000			1200			1500			1800		
300	1.6	1.7	1.6	1.7	1.9	1.8	1.9	2.2	2.0	2.1	2.4	2.2	2.3	2.6	2.4	2.7	3.0	2.7	3.1	3.5	3.1	3.5	3.9	3.5	3.9	4.3	3.8	4.7	5.2	4.6	5.8	6.5	5.7	7.0	7.8	6.8
350	1.8	2.0	1.9	2.0	2.3	2.1	2.3	2.5	2.3	2.5	2.8	2.5	2.7	3.0	2.7	3.2	3.5	3.1	3.6	4.0	3.5	4.1	4.5	4.0	4.5	5.0	4.4	5.4	6.1	5.2	6.8	7.6	6.5	8.1	9.1	7.7
400	2.1	2.3	2.1	2.3	2.6	2.3	2.6	2.9	2.6	2.8	3.2	2.8	3.1	3.5	3.0	3.6	4.0	3.5	4.1	4.6	4.0	4.7	5.2	4.4	5.2	5.8	4.9	6.2	6.9	5.9	7.8	8.7	7.3	9.3	10.4	8.7
450	2.3	2.6	2.3	2.6	2.9	2.6	2.9	3.2	2.8	3.2	3.6	3.1	3.5	3.9	3.4	4.1	4.5	3.9	4.7	5.2	4.4	5.2	5.8	4.9	5.8	6.5	5.5	7.0	7.8	6.5	8.7	9.7	8.1	10.5	11.7	9.6
500	2.6	2.9	2.6	2.9	3.2	2.8	3.2	3.6	3.1	3.6	4.0	3.4	3.9	4.3	3.7	4.5	5.1	4.3	5.2	5.8	4.8	5.8	6.5	5.4	6.5	7.2	6.0	7.8	8.7	7.1	9.7	10.8	8.8	11.6	13.0	10.6
550	2.8	3.2	2.8	3.2	3.6	3.1	3.6	4.0	3.4	3.9	4.4	3.7	4.3	4.8	4.0	5.0	5.6	4.7	5.7	6.4	5.3	6.4	7.1	5.9	7.1	7.9	6.5	8.5	9.5	7.8	10.7	11.9	9.6	12.8	14.3	11.5
600	3.1	3.5	3.0	3.5	3.9	3.4	3.9	4.3	3.7	4.3	4.8	4.0	4.7	5.2	4.4	5.4	6.1	5.0	6.2	6.9	5.7	7.0	7.8	6.4	7.8	8.7	7.1	9.3	10.4	8.4	11.6	13.0	10.4	14.0	15.6	12.4
700	3.6	4.0	3.5	4.1	4.5	3.9	4.5	5.1	4.3	5.0	5.6	4.7	5.4	6.1	5.0	6.3	7.1	5.8	7.2	8.1	6.6	8.1	9.1	7.4	9.0	10.1	8.1	10.9	12.1	9.7	13.6	15.2	12.0	16.3	18.2	14.3
800	4.1	4.6	4.0	4.7	5.2	4.4	5.2	5.8	4.8	5.7	6.4	5.3	6.2	6.9	5.7	7.2	8.1	6.6	8.3	9.2	7.5	9.3	10.4	8.3	10.3	11.6	9.2	12.4	13.9	10.9	15.5	17.3	13.6	18.6	20.8	16.2
900	4.7	5.2	4.4	5.2	5.8	4.9	5.8	6.5	5.4	6.4	7.1	5.9	7.0	7.8	6.4	8.1	9.1	7.4	9.3	10.4	8.3	10.5	11.7	9.3	11.6	13.0	10.3	14.0	15.6	12.2	17.4	19.5	15.1	20.9	23.4	18.0
1040	5.4	6.0	5.1	6.0	6.8	5.7	6.7	7.5	6.2	7.4	8.3	6.8	8.1	9.0	7.3	9.4	10.5	8.4	10.7	12.0	9.5	12.1	13.5	10.7	13.4	15.0	11.8	16.1	18.0	14.0	20.2	22.5	17.3	24.2	27.0	20.7

Chipboard
Density: 680 kg/m³

MDF
Density: 760 kg/m³

Glass/aluminium
Glass density: 2500 kg/m³

The weights provided are reference values only and may vary depending on the material density and front dimensions

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