



## NOTE

- Do not use a hammer to insert the hinge into the drill hole.
- All assembly devices and templates are available at [www.blum.com](http://www.blum.com).

## CLIP top BLUMOTION

### Everything for simple and precise assembly

Our machines and templates make CLIP top BLUMOTION easy to assemble. You can continue to use existing assembly devices from Blum. There are either no, or only minimal, adjustments required. New machines and templates will contain all new settings and additional parts.

The following gives you an overview of which drilling and insertion machines and template settings need to be changed and whether or not additional parts are required.

### Updates to your existing assembly devices

	Drilling depth stop	Set drilling depth	Insertion ram	Drill bit (Ø 35/Ø 8) without tip	Other
	<b>required</b>	<b>required</b>	<b>required if</b> hinges are inserted	<b>required for</b> material thicknesses < 16 mm	
<b>Drilling and insertion machines</b>					
PRO-CENTER/MINIPRESS PRO	<b>MZK.2005<sup>1)</sup></b>	at 13 mm	<b>MZM.0040</b>	<b>M01.ZB35.OS</b> <b>M01.ZB08.OS<sup>2)</sup></b>	
MINIPRESS P/MINIPRESS M	<b>M30.1304.01</b> <b>M52.0909</b>	at 13 mm	<b>MZM.0040</b>	<b>M01.ZB35.OS</b> <b>M01.ZB08.OS<sup>2)</sup></b>	
Additional drilling head (MZK.9900)	<b>MZK.9905</b>				
<b>Templates and assembly devices</b>					
ECODRILL		at 13 mm			<b>M31.1041.UM<sup>2)</sup></b>
<b>Assembly devices</b>					
Universal hand insertion tool for hinges					<b>ZME.0710<sup>3)</sup></b>

<sup>1)</sup> Only in combination with drilling head MZK.2000

<sup>2)</sup> Only for INSERTA boss fixing

<sup>3)</sup> NEW: Hand insertion tool for knock-in hinge insertion