First, touch to open drawer. With the drawer fully extended, reach under the drawer and squeeze the release levers for the locking devices. Then pull drawer straight out.

Now install the cabinet, ensuring that the cabinet remains square and true.

For proper function, it is important that the cabinet does not become racked during installation.

Touch to extend the right and left runner.

Insert the synchronization rod.

Insert the drawer.

Repeat this process for the other drawers in the cabinet.

Carefully remove the synchronization rod. Repeat these steps on the remaining drawers.

Next, use the orange front gap template to ensure the front gap is set correctly for optimal function of TIP-ON BLUMOTION.

Visit youtube.com/bluminc to watch the TIP-ON BLUMOTION front gap template video.
**Drawer adjustments**

- **Front side-to-side adj**
  - Rotate side-to-side adjustment left or right equally on both locking devices. Drawer front moves in the same direction as rotation.

- **Rear side-to-side adj**
  - Rotate the rear side-to-side adjustment left or right to re-align the back of the drawer box with the front.

- **Front height adj**
  - To raise front - Press up on adjustment tab and push toward back of drawer.

- **Rear tilt adj**
  - To raise drawer back/tilt front - Rotate gray tilt adjustment lever on the rear of each runner.

**Troubleshooting**

- **Level**
  - Check to ensure that the runners are level, perpendicular to the face of the cabinet, and parallel to each other.

- **Square**
  - Check drawer box squareness, either by measuring from inside corner to inside corner, or by using a framing square.

- **Rear notch**
  - Measure the rear notches of the drawer. Make sure they meet Blum’s specifications.
  - View TIP-ON BLUMOTION section of MOVENTO brochure for further instructions.

**Helpful hints**

- **Closed**
  - To remove or insert the synchronization rod, the pinions must be put in the open position by touching the drawer front or runners to open them.

- **Open**
  - If a synchronization adapter is broken, it can easily be replaced by simply sliding another in its place.

**TIP-ON BLUMOTION depth adjustment with a combination square**

- **Top view**
  - If a front gap template is not present on the job site, a combination square can be used to set the front gap. Please refer to the MOVENTO brochure for more information.

- **Formula**
  - 763/769 (X = runner setback + 32 (1-1/4”))
  - 769R (X = runner setback + 17.5 (11/16”))