CLIP Hinge – 3 Main Components

- Arm
- Link
- Cup

**NOTE:** All hinges shown are straight-arm hinges. The same characteristics apply to cranked hinge arms – with the exception of the shape/size of arm and different reference numbers.
CLIP 100°

1. Stepped arm
2. Straight link
3. Large opening in cup
4. Exposed link rivet

Part no. 71M25X0

CLIP 107°

1. Straight arm
2. Tapered link
3. Small closed cup
4. Covered link rivet

Part no. 75M15X0
CLIP 107°
1 Smooth surface
2 Sliding depth adjustment screw
3 Two rivets

Part no.
75M15X0

CLIP top 107°
1 Ribbed surface
2 "Spiral-tech" cam depth adjustment screw
3 Three rivets

Part no.
75T15X0
Hinges

CLIP top 107°
1. Standard side adjustment screw
2. Tapered link
3. Small opening in cup

Part no. 75T15X0

CLIP top 120°
1. Cam side adjustment screw
2. Slight rib on link
3. No opening in cup

Part no. 71T55X0
**CLIP top 107°**

1. Straight arm
2. Tapered link
3. Small opening in cup

Part no. 75T15X0

**CLIP top 95° Thick Door**

1. Stepped arm
2. Raised line on arm
3. Exposed link rivet

Part no. 71T95X0
Hinges

**CLIP top 120°**

1. Straight arm
2. Blum logo

**Part no.**

71T55X0

**CLIP top 120°+**

1. Indented arm
2. Blum logo

**Part no.**

73T55X0
Hinges

CLIP top 110° – CLIP top 110°+

CLIP top 110°

1. Straight arm

Part no.
71T35X0

CLIP top 110°+

1. Indented arm

Part no.
73T35X0
Hinges

**CLIP top BLUMOTION 110°**

1. **Straight arm**
   - Part no. 71B35X0

**CLIP top BLUMOTION 110°+**

1. **Indented arm**
   - Part no. 73B35X0
CLIP top BLUMOTION 155°
1 Rectangle cutout in arm
2 Narrow hinge link
3 BLUMOTION deactivation switch
4 Full exposed rivet
Part no.
71B75X0

CLIP top BLUMOTION 125°
1 Rectangle cutout in arm
2 Wide hinge link
3 BLUMOTION deactivation switch
4 Partial exposed rivet
Part no.
71B75X0D
CLIP top 155°

1. Rectangle cutout in arm
2. Narrow hinge link
3. No BLUMOTION deactivation switch

Part no.
71T75X0

CLIP top 170°

1. T-cutout in arm
2. Adjustment screw recessed
3. Rear link inside
4. Round hole

Part no.
71T65X0
Screw-on

1. No screws
2. No dowels

Part no.
71B3550

Press-in

1. Dowel screws
2. 8 mm dowels

Part no.
71B3580
**Attachments**

**EXPANDO**
- 1 EXPANDO screws
- 2 EXPANDO dowels

Part no. 71B358E

**INSERTA**
- 1 Die cast cover
- 2 8 mm INSERTA dowels

Part no. 71B3590
<table>
<thead>
<tr>
<th>Style</th>
<th>Arm Design</th>
<th>Attachment Features</th>
</tr>
</thead>
<tbody>
<tr>
<td>B = CLIP top</td>
<td>4 = Angled</td>
<td>0 = Standard</td>
</tr>
<tr>
<td>BLUMOTION</td>
<td>5 = Straight-arm</td>
<td>A = Aluminum</td>
</tr>
<tr>
<td></td>
<td>6 = Half-crank</td>
<td>E = EXPANDO</td>
</tr>
<tr>
<td></td>
<td>7 = Full-crank</td>
<td></td>
</tr>
<tr>
<td></td>
<td>9 = Special</td>
<td></td>
</tr>
<tr>
<td></td>
<td>application</td>
<td></td>
</tr>
</tbody>
</table>

**Series**

<table>
<thead>
<tr>
<th>7 = CLIP top</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>BLUMOTION</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Closing**

<table>
<thead>
<tr>
<th>Odd = All CLIP top BLUMOTION hinges are self close only, no free swing</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 = 110°, 95°, 155°, 125°</td>
</tr>
<tr>
<td>3 = 110°+</td>
</tr>
<tr>
<td>9 = Angled, special application</td>
</tr>
</tbody>
</table>

**Opening Angle**

| 3 = 110°, 110°+          |
| 7 = 155°, 125°           |
| 9 = 95°, angled and special application                              |

**Attachment**

| 0 = Aluminum             |
| 5 = Screw-on             |
| 8 = Press-in             |
| 9 = INSERTA              |

**Special Features**

| D = 125° |

### Hinges

Subject to technical modifications without notice. © 2018 Blum Inc.

<table>
<thead>
<tr>
<th>Style</th>
<th>Arm Design</th>
<th>Attachment Features</th>
</tr>
</thead>
<tbody>
<tr>
<td>T = CLIP top</td>
<td>4 = Angled</td>
<td>0 = Standard</td>
</tr>
<tr>
<td>A = Angled CLIP top</td>
<td>5 = Straight-arm</td>
<td>A = Aluminum</td>
</tr>
<tr>
<td></td>
<td>6 = Half-crank</td>
<td>E = EXPANDO</td>
</tr>
<tr>
<td></td>
<td>7 = Full-crank</td>
<td></td>
</tr>
<tr>
<td></td>
<td>9 = Special</td>
<td></td>
</tr>
<tr>
<td></td>
<td>application</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Series</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>7 = CLIP top</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### Opening Angle

<table>
<thead>
<tr>
<th>Opening Angle</th>
<th>Attachment</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 = Mini</td>
<td>0 = Screw-on for special application</td>
</tr>
<tr>
<td>1 = 107°</td>
<td>3 = Bi-fold press-in</td>
</tr>
<tr>
<td>3 = 110°</td>
<td>4 = 170° INSERTA</td>
</tr>
<tr>
<td>4 = Glass</td>
<td>5 = Screw-on</td>
</tr>
<tr>
<td>5 = 120°</td>
<td>8 = Press-in</td>
</tr>
<tr>
<td>6 = 170°</td>
<td>9 = INSERTA</td>
</tr>
<tr>
<td>7 = 155°</td>
<td></td>
</tr>
<tr>
<td>8 = Bi-fold</td>
<td></td>
</tr>
<tr>
<td>9 = 95°</td>
<td></td>
</tr>
</tbody>
</table>

#### Closing

- Even = Free swing
- Odd = Self close
- 0 or 1 = 110°, 120°, 170°, 95°, 155°, Mini
- 2 or 3 = 110°+, 120°+, Aluminum
- 4 or 5 = 107°+, Glass
- 9 = Angled, special application

#### Special Features

- B = BLUMOTION compatible
- BT = Angled BLUMOTION compatible
- BTL = BLUMOTION compatible
- D = 125°
- .TL = Free swing
- .10 = Blind corner
### Style
- **E** = EXPANDO
- **H** = Two-piece
- **L** = One-piece

### Attachment Features
- **0** = Standard
- **Z** = Twin

### Attachment Location
- **0** = Frame 9.5 mm setback
- **1** = Panel 37 mm setback
- **6** = Frame 12.5 mm setback

### Material
- **3 or 4** = Steel
- **5 or 7** = Zinc die-cast

### Attachment
- **3 or 5** = In-line
- **6 or 7** = Wood screws
- **8** = Pre-mounted system screws
- **9** = System screws or #7 wood screws

### Height
- **0** = 0 mm
- **3** = 3 mm
- **4** = 4.5 mm
- **6** = 6 mm
- **9** = 9 mm

### Special Features
- **E** = EXPANDO
- **I** = INSERTA
- **.** = Comment

---

**CLIP Mounting Plates**

- **Series**
  - **7** = CLIP

- **Face Frame/ Special Applications**
  - **04** = 1/4"
  - **06** = 3/8"
  - **08** = 1/2"
  - **10** = 5/8"
  - **12** = 3/4"
  - **14** = 7/8"
  - **16** = 1"
  - **18** = 1-1/8"

- **CLIP Wing**
  - **.21**
  - **.22**
  - **.24**
NOTE: All COMPACT hinges have the overlay stamped on the mounting plate
COMPACT BLUMOTION 39C – 110°
1 1/2" cup depth
2 Smooth arm
Part no.
39C35XB.XX

COMPACT BLUMOTION 38C – 107°
1 7/16" cup depth
2 Indented arm
Part no.
38C35XB.XX
COMPACT BLUMOTION 38N – 105°

1. Dimple in arm
2. Partial overlay plate (1 screw installation)

Part no.
38N35XB.XX

COMPACT BLUMOTION 38B – 107°

1. Indented arm
2. Face mount plate (2 screw installation)

Part no.
38B35XBF22
COMPACT 39C – 110°
1 1/2" cup depth
2 39C stamped on base of cup

Part no.
39C35XC.XX

COMPACT 38C – 107°
1 7/16" cup depth
2 38C stamped on base of cup

Part no.
38C35XC.XX
### COMPACT 38N – 105°

1. Side adjustment screw
2. Cam depth adjustment screw

| Part no. | 38N35XC.XX |

### COMPACT 38. – 105°

1. No side adjustment screw
2. No cam depth adjustment screw

| Part no. | 38.3580.08 |
**Screw-on**

1. No screws
2. No dowels

Part no.
38N355B.08

**Press-in**

1. Dowel screws
2. 8 mm dowels

Part no.
38N358B.08
Series

3 = COMPACT BLUMOTION and COMPACT

Overlay & Adjustments

. = Partial – height only
B = Full – height & side
C = Full – height, side & depth
N = Partial – height, side & depth